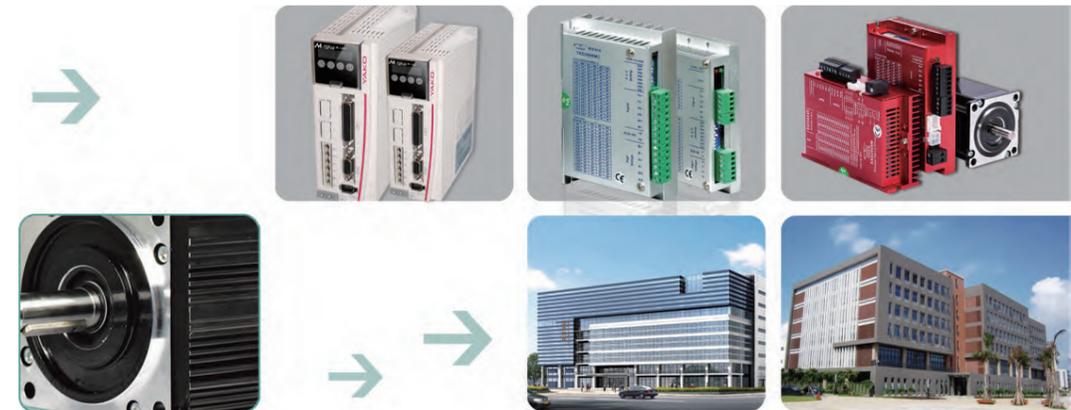


YAKOTEC

YAKOTEC



—Your Most Trustworthy  
Motion Control Supplier

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Shenzhen YAKO Automation Technology Co., Ltd.



# About **YAKO**

## Company Profile

Shenzhen YAKO Automation Technology Co., Ltd. was found in 2006, located in High Technology Industry Zone of Shenzhen, China. Our technology can trace back to 1996, when we finished our first stepper driver prototype.

Now we have more than 200 employees and a factory of more than 5,000 square meters. YAKO's biggest shareholder is Shenzhen Topband Co., Ltd., which has a 273 million USD turnover in 2016 and listed in Shenzhen Stock Exchange with stock code 002139.

After 11 years of development, YAKO owns creative R&D center and well-experienced sales team. We keep on improving our management system, shortening response time and sticking with customers and market.

YAKO always keep innovating and providing high performance and reliable products as well as best service to customers. With "excellent performance and quality" for many years, YAKO successfully became one of the best known brand in Chinese market, developing into one of the fastest growing enterprises in motion control industry filed.



YAKO Shanghai



R&D Center



Headquarters

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### Model of Stepper Driver

Control Mode	Phase	Model	Current (A)	Voltage (V)	Microstep	Matchable Motor
DSP	2 phase	YKD2204M	0.2~1.6	DC18~36	1~32	39mm/42mm/57mm
		YKD2304M	0.7~2.3	DC18~40	1~128	42mm/57mm
		YKD2305M	0.7~3.0	DC20~50	1~200	42mm/57mm/60mm
		YKD2405M	1.2~4.0	DC20~50	1~200	42mm/57mm/60mm
		YKD2408M	1.2~4.0	DC20~80	1~200	57mm/60mm/86mm
		YKD2608MH	2.0~6.0	AC18~80	1~256	57mm/60mm/86mm
		YKD2811M	1.0~8.0	AC18~110	1~125	86mm/110mm/130mm
		YKD2822M	1.0~8.0	AC110~265	1~128	86mm/110mm/130mm
	3 phase	YKD3505M	1.6~5.5	DC20~50	1~200	42mm/57mm/60mm/86mm
		YKD3506M	2.3~5.9	DC20~60	1~200	42mm/57mm/60mm/86mm
YKD3722M		0.7~7.0	AC110~220	400~60000	86mm/110mm/130mm	
Analog	2 phase	YKA2204M	0.2~1.5	DC15~40	5~64	28mm/39mm/42mm
		YKA2304ME/F	0.1~3.0	DC12~40	8~64	42mm/57mm/60mm
		YKA2404MA/B/C/D	0.1~3.0	DC12~40	1~200	42mm/57mm/60mm
		YKC2405M	0.7~3.0	DC20~50	2~200	42mm/57mm/60mm
		YKB2608MG/H	0.5~6.0	DC24~80	1~200	57mm/60mm/86mm
		YKC2608MG/H	0.2~6.0	AC18~80	1~200	57mm/60mm/86mm
		YKA2811MA	0.5~8.0	AC60~110	1~200	86mm/110mm/130mm
	3 phase	YKB3606MA	0.2~5.8	DC16~60	400~60000	57mm/86mm
		YKA3422MA	0.6~4.2	AC110~220	400~60000	86mm/110mm
		YKC3722MA	0.7~7.0	AC110~220	400~60000	86mm/110mm/130mm
RS-485	2 phase	YKD2405PR	4.2	DC24~50	40000	42mm/57mm/60mm
		YKD2608PR	4.2	DC24~80	40000	57mm/60mm/86mm
		SSD2505PR	2.5~5.0	DC24~50	51200	42mm/57mm/60mm
CANBus	2 phase	YKD2405PC	4.2	DC24~50	40000	42mm/57mm/60mm
		YKD2608PC	4.2	DC24~80	40000	57mm/60mm/86mm
		SSD2505PC	2.5~5.0	DC24~50	51200	42mm/57mm/60mm

### Model of Stepper Motor

Phase No.	Flange Size	Model	Angle	Voltage (V)	Length (mm)	Torque (Nm)	Current (A)	Wires	Matchable Driver
2 phase	42mm NEMA17	YK42HB33-02A	1.8	3.0	41	0.4	2.0	4	YKD2204M
		YK42HB47-02A	1.8	3.0	49	0.48	2.0	4	YKD2304M
		YK42HB60-02A	1.8	3.6	61	0.72	2.0	4	YKD2305M
	57mm NEMA23	YK57HB56-03A	1.8	2.9	56	0.9	3.0	6	YKD2405MC
		YK57HB76-03A	1.8	3.0	76	1.35	3.0	6	
		YK57HB56-04A	1.8	2.22	56	1.2	3.0	4	YKD2305M YKD2405M
		YK57HB76-04A	1.8	2.15	78	1.35	4.0	4	
		YK57HB80-04A	1.8	2.0	80	2.2	5.0	4	
		YK57HB100-04A	1.8	2.4	101	3.0	5.0	4	
	60mm NEMA24	YK60HB65-03A	1.8	4.8	67	2.1	2.0	6	YKD2405M
		YK60HB86-04A	1.8	2.8	88	3.1	4.0	6	
		YK60HB65-05A	1.8	2.26	65	2.0	5.0	4	
		YK60HB86-05A	1.8	6.0	86	3.0	5.0	4	
	86mm NEMA34	YK86HB65-04A	1.8	3.9	65	3.4	2.8	8	YKD2608MH
		YK86HB80-04A	1.8	3.15	80	4.6	4.2	8	
		YK86HB118-06A	1.8	3.78	118	8.7	4.2	8	
		YK86HB156-06A	1.8	5.25	156	12.2	4.2	8	
	110mm NEMA42	YK110HB115-06A	1.8	2.64	115	12	6.0	4	For AC220V, please choose YKD2822M.
		YK110HB150-06A	1.8	5.2	150	21	6.5	4	
		YK110HB201-08A	1.8	5.36	201	28	8.0	4	
130mm NEMA57		YK130HB197-06A	1.8	4.5	197	22	6.0	5	For AC110V, please choose YKD2811M.
		YK130HB225-06A	1.8	4.6	225	27	6.0	5	
		YK130HB280-07A	1.8	4.5	280	37	7.0	5	
3 phase	57mm NEMA23	YK364A	1.2	1.25	40.5	0.45	5.2	3	YKD3606M
		YK366A	1.2	3.1	56	0.9	5.6	3	
		YK368A	1.2	4.1	79	1.5	5.8	3	
		YK3610A	1.2	2.2	102	2.0	5.8	3	
	86mm NEMA34	YK397A-H	1.2	9.8	69	2.26	1.75	3	YKD3522M
		YK397A	1.2	2.9	69	2.0	5.8	3	YKD3608MH
		YK3910A-H	1.2	9.3	97	4.0	2.0	3	YKD3522M
		YK3910A	1.2	4.1	97	4.0	5.8	3	YKD3608MH
		YK3913A-H	1.2	2.1	127	6.78	3.0	3	YKD3522M
		YK3913A	1.2	6.1	127	6.78	5.8	3	YKD3608MH
	110mm NEMA42	YK31112A	1.2	3.1	124.5	8.0	2.5	4	YKD3722M
		YK31115A	1.2	6.6	148	12.0	3.5	4	
		YK31118A	1.2	6.9	182	16.0	3.7	4	
		YK31122A	1.2	7.4	216	20.0	4.0	4	
	130mm NEMA57	YK31317A	1.2	9.2	168	23.0	5.0	7	YKD3722M
YK31320A		1.2	5.5	197	30.0	5.0	7		
YK31323A		1.2	16.8	225	36.0	6.0	7		
YK31328A		1.2	19.8	280	50.0	6.0	7		

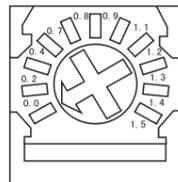
# YKA2204MA Hybrid Stepper Motor Driver

## Feature

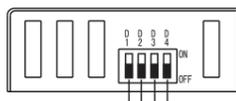


- High performance, low noise with excellent stability and low cost
- 10 constant-torque microstep settings, 64 microsteps the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically halve to reduce motor heat
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0A/phase to 1.5A/phase
- Sole power input, voltage range: DC15~40V
- Fault protection: over current, low voltage protection
- Small size: 96\*66.5\*21mm, 0.13kg

## Running Current

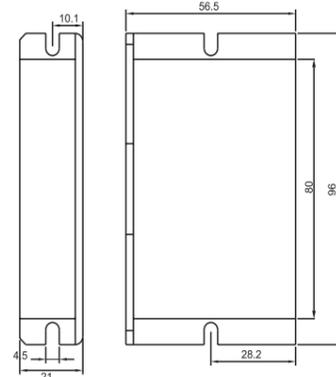


## Microstep Setting

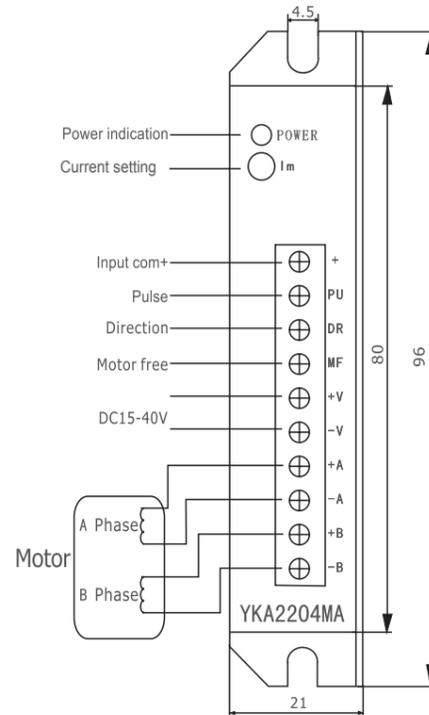


Find details in microstep setting list

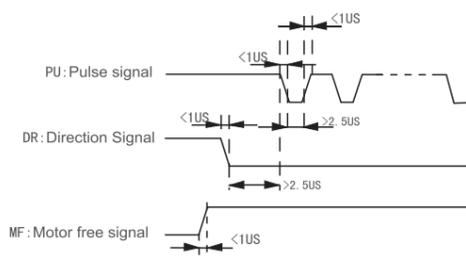
## Installation Dimensions (mm)



## Driver Connection



## Input Signal Timing Diagram



## YKA2204MA Microstep Setting

Microstep	5	10	20	40	40	40	40	40	2	4	8	16	32	64	64	64
D4	OFF	ON	OFF	ON												
D3	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
D2	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
D1	OFF	ON	ON													

## Terminal Introduction

Mark	Function	Specification
POWER	Power indication	Indicator illuminates when power on
Im	Current setting adjuster	Clockwise: Current increase
+	Input signal positive side	It can be connected to +5V or 24V, but need add extra resistor for +24V
PU	Pulse signal	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low".Input resistance is 220Ω. Requirement:input low: 0-0.5V, input high:4- 5V, pulse width>2.5μs
DR	Direction control signal	Use to change the direction. Input resistance is 220Ω. Requirement : input low: 0~0.5V, input high:4~5V, pulse width>2.5μs
MF	Motor free signal	Once effects, it will cut off the motor current, the driver stops working and sets the motor free
+V	Power +	DC15-40V
-V	Power -	
+A,-A	Connect to the motor	
+B,-B		

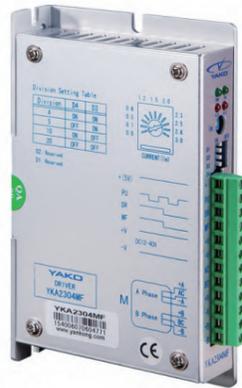
## Caution

1. Do not reverse the power input,input v oltage should not exceed DC40V
2. Input logic should be 5V , otherwise it should connect a resistor.
- 3.Once the driver temperature exceeds 70°C,the current will be cut off automatically and the driv er will resume working till the temperature drops to 50°C. If this happens,please install v entilation equipment.
6. PWR is power indicator. it lights when power on.

# YKA2304ME Hybrid Stepper Motor Driver

## Feature

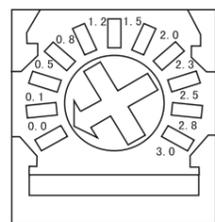
- High performance, big high speed output torque with excellent stability and low cost
- 4 constant-torque microstep settings, 64 microsteps the highest
- Unique six-wire control circuit, effectively increase high speed torque (double torque compared with four-wire drive)
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically halve to reduce motor heat
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0A/phase to 3A/phase
- Sole power input, voltage range: DC12~40V
- Fault protection: over current, overheat, low voltage protection
- Small size: 136\*92\*25mm, 0.3kg



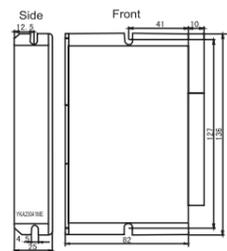
## Description

YKA2304ME is identical-angle constant-torque microstep drive with working voltage DC12~40V. It's designed for various models of two phase 6/8 wire 42~57mm (NEMA 17~23) hybrid stepper motors which current are below 3A. With the uses of the first advanced six-wire technology, the motor will proceed Automatic Gain Control at high speed and reducing reverse EMF, thus greatly improve the torque output (double torque compared with four-wire drive) in high speed. In applications which running speeds are not high, with the use of 64 microsteps, stepper motor will be operated under high accuracy, and low vibration/noise.

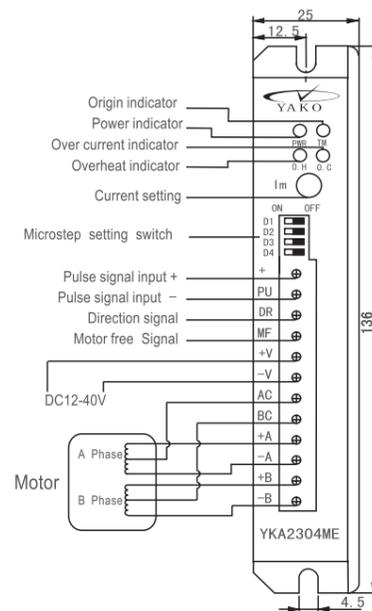
## Running Current



## Installation Dimensions(mm)



## Driver Connection

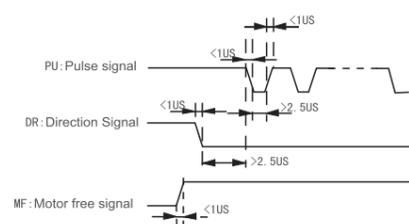


## DIP Switch Setting



Microstep Setting (details pls note the microstep setting)

## Input Signal Timing Diagram



## YKA2304ME Microstep Setting

Microstep	8	16	32	64
D4	ON	OFF	ON	OFF
D3	ON	ON	OFF	OFF
D2	NULL			
D1	NULL			

## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
I <sub>m</sub>	Phase current setting adjuster	Turning it clockwise will increase the current, clockwise decrease current.
+	Input signal positive side	+ 5V is standard signal input voltage. But we can revise it according to clients' request.
PU	PU is pulse signal	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width>2.5μs
DR	DR is direction control signal	Use to change the direction. Input resistance is 220Ω. Requirement: input low:0-0.5V, input high:4-5V, pulse width>2.5μs
MF	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
+V	Power+	DC12-40V
-V	Power-	
AC,BC	Connect to the motor	
+ A, -A		
+ B, -B		

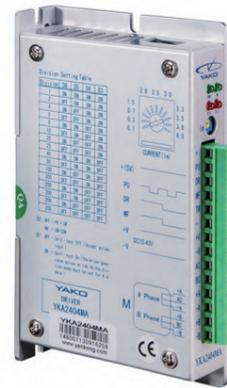
## Caution

1. Do not reverse the power input, input voltage should not exceed DC40V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. Due to the special control circuit, this module only for 6 leads or 8 leads step motors.
4. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
5. Once over current (short circuit)/under voltage occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
6. PWR is power indicator, it lights when power on.
7. Passing the origin or there is pulse output, TM LED lights.

# YKA2404MA/B Hybrid Stepper Motor Driver

## Feature

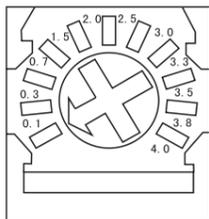
- High performance, big high speed output torque with excellent stability and low cost
- 12/8 constant-torque microstep settings, 200 microsteps the highest
- Unique six-wire control circuit, effectively increase high speed torque (double torque compared with four-wire drive)
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically halve to reduce motor heat
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.1A/phase to 4A/phase
- Sole power input, voltage range: DC15~40V
- Fault protection: over current, overheat, low voltage protection
- Small size: 136\*92\*25mm, 0.3kg



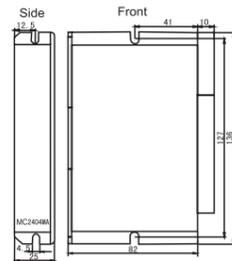
## Description

YKA2404MA/B is identical-angle constant-torque microstep drive with working voltage DC15~40V. It's designed for various models of two phase 6/8 wire 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 4A. With the uses of the first advanced six-wire technology, the motor will proceed Automatic Gain Control at high speed and reducing reverse EMF, thus greatly improve the torque output (double torque compared with four-wire drive) in high speed. In applications which running speeds are not high, with the use of 200 microsteps, stepper motor will be operated under high accuracy, and low vibration/noise.

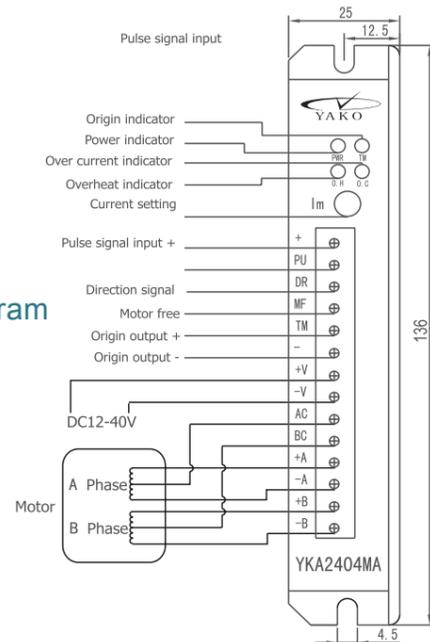
## Running Current



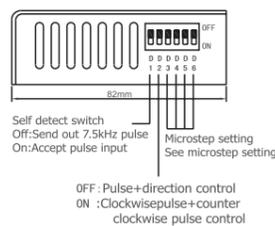
## Installation Dimensions (mm)



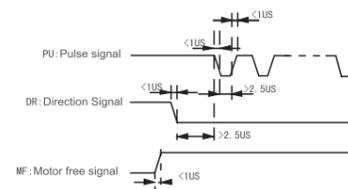
## Driver Connection



## Function Setting



## Input Signal Timing Diagram



## YKA2404MA microstep setting

Microstep	1	2	4	5	8	10	20	25	40	50	100	200	200	200	200	
D6	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
D5	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
D4	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	OFF	OFF	OFF	OFF	OFF
D3	ON	ON	ON	ON	ON	ON	ON	ON	OFF							
D2	ON: Double Pulse. PU is Clockwise pulse Signal; DR is Counter Clockwise pulse Signal. OFF: Single Pulse. PU is pulse Signal; DR is Position pulse Signal.															
D1	Self detect switch															

Note: D1, Self detect switch, when D1=OFF accept external signal; when D1=ON driver internal send 75kHz pulse, then the microstep should be set as 10-50.

## YKA2404MB microstep setting

Microstep	1	2	4	8	16	32	64	128
D6	ON	OFF	ON	OFF	ON	OFF	ON	OFF
D5	ON	ON	OFF	OFF	ON	ON	OFF	OFF
D4	ON	ON	ON	ON	OFF	OFF	OFF	OFF
D3	NULL							
D2	ON: Double Pulse. PU is Clockwise pulse Signal; DR is ... OFF: Single Pulse. PU is pulse Signal; DR is Position pulse Signal.							
D1	Self detect switch							

Note: Self detect switch, when D1=OFF accept external signal; when D1=ON driver internal send 75kHz pulse, then the microstep should be set as 16-64

## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
Im	Phase current setting adjuster	Turning it clockwise will increase the current, clockwise decrease current.
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU	D2= OFF, PU is pulse signal	Effects on falling edge, the motor goes one step as the pulse input change from "high" to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
	D2= ON, PU is clockwise pulse signal	
DR	D2= OFF, DR is direction control signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V, pulse width > 2.5μs
	D2= ON, PU is counter clockwise pulse signal	
MF	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
TM	Original output signal	This signal effects when the motor pass original electrical position.
-	Common signal output ground	
+V	Power+	DC12-40V
-V	Power-	
AC, BC	Connect to the motor	
+A, -A		
+B, -B		

## Caution

1. Do not reverse the power input, input voltage should not exceed DC40.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. Due to the special control circuit, this module only for 6 leads or 8 leads step motors.
4. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
5. Once over current (short circuit)/under voltage occurs, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
6. PWR is power indicator, it lights when power on.
7. Passing the origin or there is pulse output, TM LED lights.

# YKC2405M Hybrid Stepper Motor Driver



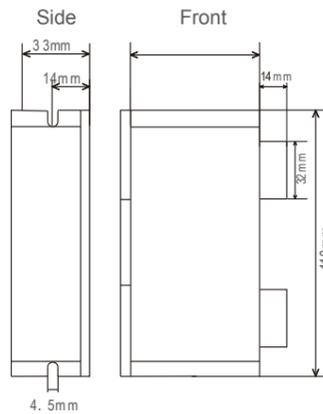
## Feature

- High performance, big high speed output torque with excellent stability and low cost
- 15 constant-torque microstep settings, 200 microsteps the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current remain/halve adjustable
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.71A/phase to 3A/phase
- Sole power input, voltage range: DC20~50V
- Fault protection: over current, overheat, low voltage protection
- Small size: 118\*72\*33mm, 0.2kg

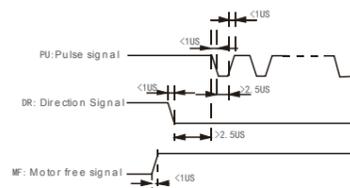
## Description

YKC2405M is identical-angle constant-torque microstep drive with working voltage DC20~50V. It's designed for various models of two phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 3A. With bipolar constant current wave chopping drive technology, YKC2405M can reduce motor noise and improve its smoothness. The increase of drive voltage dramatically improved high speed performance and drive capability to motor. In applications which running speeds are not high, with the use of 200 microsteps, stepper motor will be operated under high accuracy, and low vibration/noise.

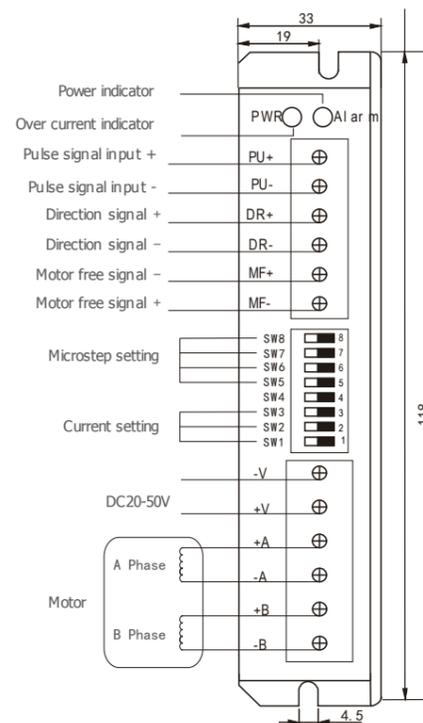
## Installation Dimensions (mm)



## Input signal Timing Diagram



## Driver Connection



## YKC2405M Microstep Setting

Microstep	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	25000
SW8	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 : OFF=Half Current : ON=Full Current

## YKC2405M Current Setting

current	0.71	1.04	1.36	1.69	2.03	2.36	2.69	3.00
SW3	ON	OFF	ON	OFF	ON	OFF	ON	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	ON	ON	ON	OFF	OFF	OFF	OFF

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
PU+	pulse signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU-	pulse signal negative side	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low". Input resistance is 220Ω. Requirement:input low: 0-0.5V , input high:4-5V , pulse width>2.5μs
DR+	Direction signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
DR-	Direction signal negative side	Use it to change the direction. Input resistance is 220Ω. Requirement:low level:0-0.5V,high level:4-5V,pulse width>2.5μs
MF+	Motor free sign a positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
MF-	Motor free sign a negative side	When effects, it cut off motor current, the driver stops working and sets the motor free
+V	Power supply positive side	DC20-50V
-V	Power supply negative side	
+A, -A	Connect to the motor	
+B, -B		

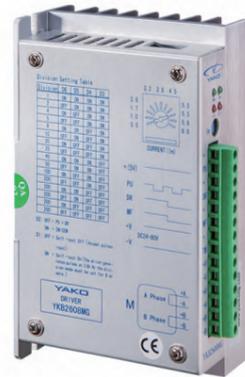
## Caution

1. Do not reverse the power input, input voltage should not exceed DC50V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
4. Passing the origin or there is pulse output, TM LED lights.

# YKB2608MG/H Hybrid Stepper Motor Driver

## Feature

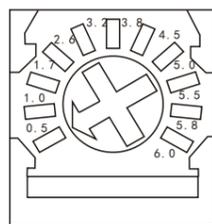
- High performance, low noise with excellent stability and low cost
- 12/8 constant-torque microstep settings, 200 microsteps the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically halve to reduce motor heat
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.5A/phase to 6A/phase
- Sole power input, voltage range: DC24~80V
- Fault protection: over current, overheat, low voltage protection
- Small size: 136\*92\*45mm, 0.5kg



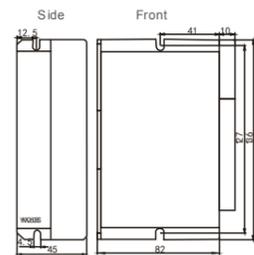
## Description

YKB2608MG/H is identical-angle constant-torque microstep drive with working voltage DC24~80V. It's designed for various models of two phase 57~86mm (NEMA 23~34) hybrid stepper motors which current are below 6A. With bipolar constant current wave chopping drive technology, YKB2608MG/H can reduce motor noise and improve its smoothness. The increase of drive voltage dramatically improved high speed performance and drive capability to motor. In applications which running speeds are not high, with the use of 200 microsteps, stepper motor will be operated under high accuracy, and low vibration/noise.

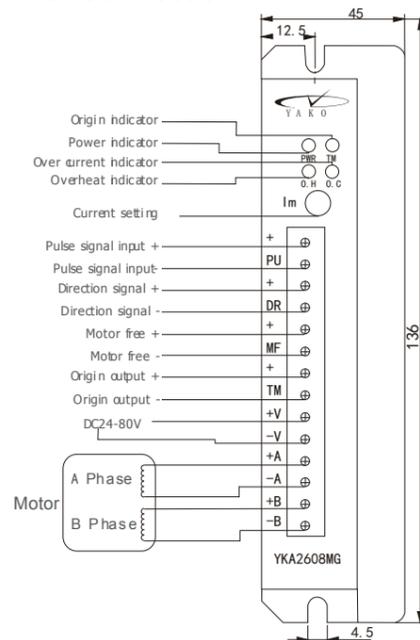
## Current Setting



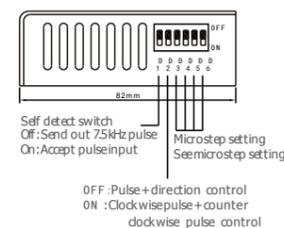
## Dimensions (mm)



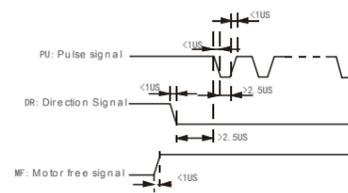
## Driver Connection



## Function Setting



## Input Signal Timing Diagram



## YKB2608MG Microstep Setting

Microstep	1	2	4	5	8	10	20	25	40	50	100	200	200	200	200	200
D6	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
D5	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
D4	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
D3	ON	ON	ON	ON	ON	ON	ON	ON	OFF							
D2	ON: Double Pulse, PU is Clockwise pulse Signal; DR is Counter Clockwise pulse Signal. OFF: Single Pulse, PU is pulse Signal; DR is Position pulse Signal.															
D1	Self detect switch															

Note: D1, Self detect switch, when D1=OFF accept external signal; when D1=ON driver internal send 7.5kHz pulse, then the microstep should be set as 10-50.

## YKB2608MH Microstep Setting

Microstep	1	2	4	8	16	32	64	128
D6	ON	OFF	ON	OFF	ON	OFF	ON	OFF
D5	ON	ON	OFF	OFF	ON	ON	OFF	OFF
D4	ON	ON	ON	ON	OFF	OFF	OFF	OFF
D3	NULL							
D2	ON: Double Pulse, PU is Clockwise pulse Signal; DR is ... OFF: Single Pulse, PU is pulse Signal; DR is Position pulse Signal.							
D1	Self detect switch							

Note: Self detect switch, when D1=OFF accept external signal; when D1=ON driver internal send 7.5kHz pulse, then the microstep should be set as 16-64.

## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
Im	Phase current setting a djuster	Turning it clockwise will increase the current, clockwise decrease current.
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU	D2=OFF, PU is pulse signal D2=ON, PU is clockwise pulse signal	Effects on falling edge, the motor goes one step as the pulse input change from "high" to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
DR	D2=OFF, DR is direction control signal D2=ON, PU is counter clockwise pulse signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V, pulse width > 2.5μs
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
MF	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
TM	Origin output signal negative side	TM+ connects to the resistor, TM- connects to GND. Max output current 50mA, max voltage 50V.
+V	Power+	DC24-48V
-V	Power-	
AC, BC	Connect to the motor	Four Leads
+A, -A		Six Leads
+B, -B		Eight leads
		Eight leads

## Caution

1. Do not reverse the power input, input voltage should not exceed DC80V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. Due to the special control circuit, this module for 4 leads or 6 leads or 8 leads step motors.
4. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
5. Once over current (short circuit)/under voltage occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
6. PWR is power indicator, it lights when power on.
7. Passing the origin or there is pulse output, TM LED lights.

# YKC2608M Hybrid Stepper Motor Driver



## Feature

- High performance, low noise with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current remain/halve adjustable
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 2A/phase to 6A/phase
- Sole power input, voltage range: AC18~60V
- Fault protection: over current, overheat, low voltage protection
- Small size: 151\*107\*48mm, 0.5kg

## Description

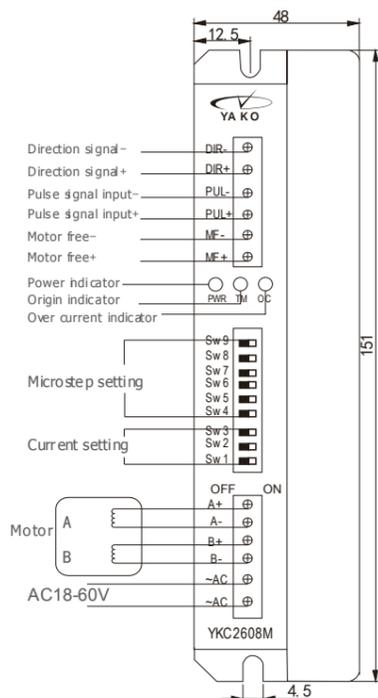
YKC2608M is identical-angle constant-torque microstep drive with working voltage AC18~60V. It's designed for various models of two phase 57~86mm (NEMA 23~34) hybrid stepper motors which current are below 6A. With bipolar constant current wave chopping drive technology, YKC2608M can reduce motor noise and improve its smoothness. The increase of drive voltage dramatically improved high speed performance and drive capability to motor. In applications which running speeds are not high, with the use of 200 microsteps, stepper motor will be operated under high accuracy, and low vibration/noise.

## Current Setting

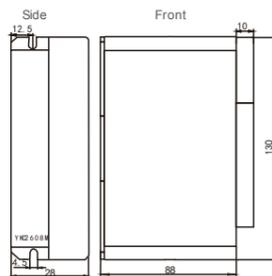
REF Current	PK Current	Sw 1	Sw2	Sw3
2.00 A	2.40A	OFF	OFF	OFF
2.57 A	3.08A	ON	OFF	OFF
3.14 A	3.77A	OFF	ON	OFF
3.71 A	4.45A	ON	ON	OFF
4.28 A	5.14A	OFF	OFF	ON
4.86 A	5.83A	ON	OFF	ON
5.43 A	6.52A	OFF	ON	ON
6.00 A	7.20A	ON	ON	ON

Sw 4: OFF=Half Current (Half current locked)  
ON=Full Current (Full current locked)

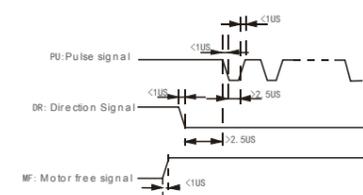
## Driver Connection



## Installation Dimensions (mm)



## Input Signal Timing Diagram



## YKC2608M Microstep Setting

Microstep	2	4	8	16	32	64	128	256	5	10	20	25	40	50	100	200
Pu/r ev	400	800	1600	3200	6400	12800	25600	51200	1000	2000	4000	5000	8000	10000	20000	40000
Sw5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
Sw6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
Sw7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
Sw8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF

SW9:OFF=PU+DR  
ON=CW/CCW

## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.C	Over current/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
DIR-	D2=OFF,PU is pulse signal D2=ON,PU is clockwise pulse signal	Use it to change the direction. Input resistance is 220Ω. Requirement:low level:0-0.5V,high level:4-5V,pulse width>2.5μs
DIR+	Input signal positive side	+5V is standard signal input voltage.But we can revise it according to clients' request.
PUL-	D2=OFF,PU is pulse signal D2=ON,PU is counter clockwise pulse signal	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low". Input resistance is 220Ω.Requirement:input low: 0-0.5V, input high:4-5V, pulse width>2.5μs
PUL+	Input signal positive side	+5V is standard signal input voltage.But we can revise it according to clients' request.
MF-	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
MF+	Input signal positive side	+5V is standard signal input voltage.But we can revise it according to clients' request.
+V	Power +	AC18-60V
-V	Power -	
+A,-A	Connect to the motor	
+B,-B		

## Caution

1. Do not reverse the power input,input voltage should not exceed AC60V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. Due to the special control circuit, this module for 4 leads or 6 leads or 8 leads step motors.
4. O.H is malfunction indicator. Once the driver temperature exceeds 70°C,the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
5. Once over current (short circuit)/under voltage occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
6. PWR is power indicator, it lights when power on.
7. Passing the origin or there is pulse output, TM LED lights.

# YKA2811MA Hybrid Stepper Motor Driver

## Feature

- High performance, low noise with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current change to 20%~80% (based STOP setting)
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.5A/phase to 8A/phase
- Sole power input, voltage range: AC60~110V
- Fault protection: over current, overheat, low voltage protection
- Small size: 200\*156\*80mm, 2.3kg



## Description

YKA2811MA is identical-angle constant-torque microstep drive with working voltage AC60~110V. It's designed for various models of two phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 8A.

## Running Current Setting

1. STOP/Im is idle state current adjuster, it can be set to 20%~80% of the normal output current (Turning it clockwise will increase the current output, counter clockwise decrease)
2. RUN/Im is normal running current adjuster (The following table shows the information in detail)

RUN/Im	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Im(A)	0.5	1.0	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.5	8.0

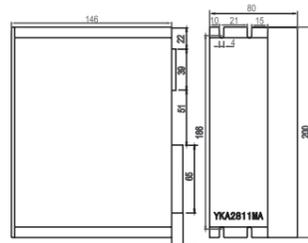
## DIP Switch Setting

DP1	OFF: Accept pulse input ON: Send out 7.5KHz pulse by the driver
DP2	OFF: pulse+direction control (PU is pulse signal, DR is direction signal) ON: clockwise pulse + counter clock pulse control (PU is clockwise pulse, DR is counter clockwise pulse)

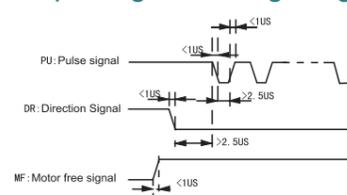
## Microstep Setting

SK	F	E	D	C	B	A	9	8	7	6	5	4	3	2	1	0
Microstep	1	2	4	5	8	10	16	20	25	32	40	50	64	80	100	200

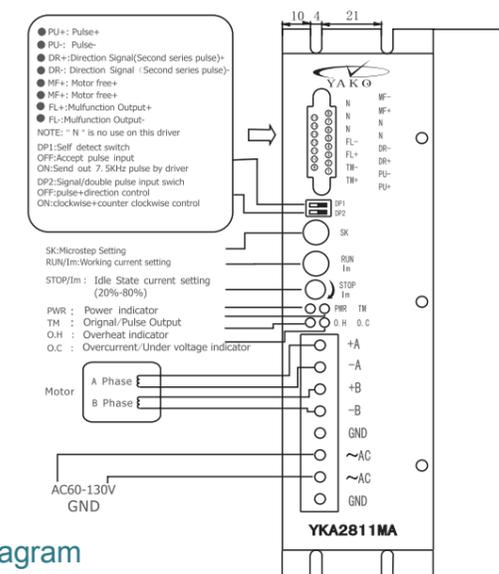
## Installation Dimensions



## Input Signal Timing Diagram



## Driver Connection



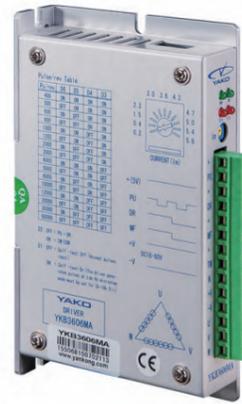
## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
Im	Phase current setting adjuster	Turning it clockwise will increase the current, clockwise decrease current.
PU+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU-	D2=OFF, PU is pulse signal D2=ON, PU is clockwise pulse signal	Effects on falling edge, the motor goes one step as the pulse input change from "high" to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
DR+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
DR-	D2=OFF, DR is direction control signal D2=ON, PU is counter clockwise pulse signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V, pulse width > 2.5μs
MF+	Input signal positive side	The signal effects when the motor pass electrical origin.
MF-	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
TM+	Origin Input signal positive side	The signal effects when the motor pass electrical origin.
TM-	Origin output signal negative side	TM+ connects to resistor, TM- connects to GND. Max output current 50mA, max voltage 50V.
FL+	Overheat/Low voltage protection+	Once driver temperature exceeds 70°C, the current will be cut off automatically and the FL- signal begin to effect, driver will resume working and clear the FL signal till temperature drops to 50°C. FL+ connects output resistor, FL- connects to GND; the max current is 50mA, max voltage is 50V.
FL-	Overheat/Low voltage protection-	
AC	Power Supply	AC60-130V
+A, -A	Connect to the motor	
+B, -B		

## Caution

1. Do not reverse the power input, input voltage should not exceed DC60V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
4. Once over current (short circuit)/under voltage occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
5. PWR is power indicator, it lights when power on.
6. Passing the origin or there is pulse output, TM LED lights.

# YKB3606MA Hybrid Stepper Motor Driver



## Feature

- High performance, low noise with excellent stability and low cost
- 16 constant-torque microstep settings, 60,000 steps per round the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically halve to reduce motor heat
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.2A/phase to 5.8A/phase
- Sole power input, voltage range: DC16~60V
- Fault protection: over current, overheat, low voltage protection
- Small size: 136\*92\*25mm, 0.3kg

## YKB3606MA Microstep Setting

YKB3606MA Pulse/Rev	400	500	600	800	1000	1200	2000	3000	4000	5000	6000	10000	12000	20000	30000	60000
YKB3606MB Pulse/Rev	400	800	1600	3200	6400	12800	25600	51200								
D6	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
D5	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
D4	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
D3	ON	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF
D2	ON: clockwise pulse(PU) + counter clockwise pulse(DR) control OFF: pulse + direction control (PU is pulse signal, DR is direction signal)															
D1	Self detect switch(OFF: Accept pulse input, ON: Send out 7.5KHz pulse by the driver)															

## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
Im	Phase current setting a djuster	Turning it clockwise will increase the current, clockwise decrease current.
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU	D2=OFF, PU is pulse signal	Effects on falling edge, the motor goes one step as the pulse input change from "high" to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
	D2=ON, PU is clockwise pulse signal	
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
DR	D2=OFF, DR is direction control signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V, pulse width > 2.5μs
	D2=ON, DR is counter clockwise pulse signal	
+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
MF	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
+	Common signal output ground	The signal effects when the motor pass electrical origin.
TM	Common signal output ground	TM+ connects to resistor, TM- connects to GND. Max output current 50mA, max voltage 50V.
+V	Power+	DC16-60V
-V	Power-	
U	Connect to the motor	
V		
W		

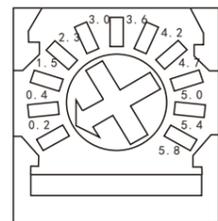
## Caution

1. Do not reverse the power input, input voltage should not exceed DC60V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. O.H is malfunction indicator. Once the driver temperature exceeds 70°C, the current will be cut off automatically and the driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
4. Once over current (short circuit)/under voltage occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
5. PWR is power indicator, it lights when power on.
6. Passing the origin or there is pulse output, TM LED lights.

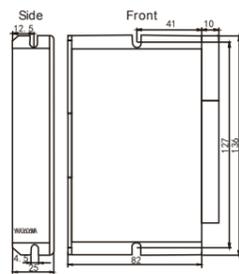
## Description

YKB3606MA is identical-angle constant-torque microstep drive with working voltage DC16~60V. It's designed for various models of three phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 5.8A. With bipolar constant current wave chopping drive technology, YKB3606MA can reduce motor noise and improve its smoothness. The increase of drive voltage dramatically improved high speed performance and drive capability to motor. In applications which running speeds are not high, with the use of 60,000 steps per round, stepper motor will be operated under high accuracy, and low vibration/noise.

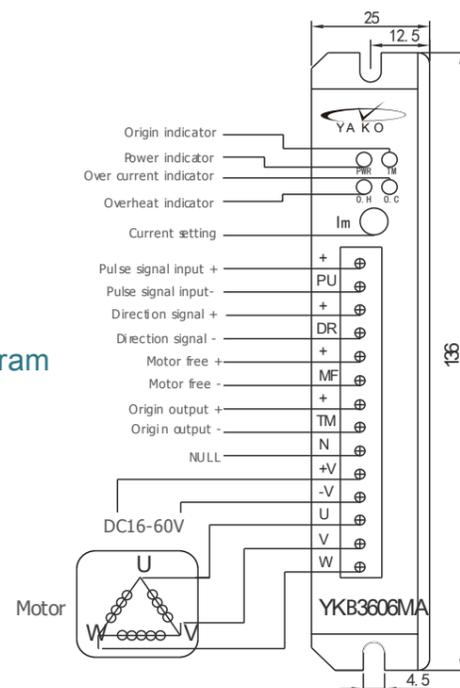
### Running Current



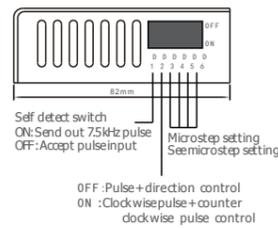
### Installation Dimensions (mm)



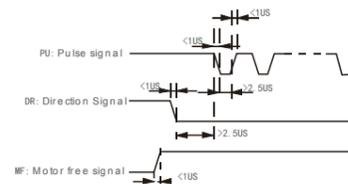
### Driver Connection



### Function Setting



### Input Signal Timing Diagram



# YKC3722MA Hybrid Stepper Motor Driver



## Feature

- High performance, low noise with excellent stability and low cost
- 16 constant-torque microstep settings, 60,000 steps per round the highest
- Unique control circuit, effectively reducing noise and increasing rotation smoothness
- 200Kpps response frequency
- After step pulse stops for 100ms, output current automatically change to 20~80% (based on STOP/Im setting)
- Bipolar constant current wave chopping mode, improve motor speed and power
- Photoelectric isolated signal input/output
- Drive current adjustable from 0.7A/phase to 7A/phase
- Sole power input, voltage range: AC110~220V
- Fault protection: over current, overheat, low voltage protection
- Small size: 200\*156\*90mm, 1.6kg
- Position memory function

## Description

YKC3722MA is identical-angle constant-torque microstep drive with working voltage AC110~220V. It's designed for various models of three phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 7A. With a servo-similar control circuit, YKC3722MA can drive motors at low speed with almost no vibration or noise. Motor torque at high speed is much higher than two-phase or five-phase hybrid stepper motor.

## Running Current Setting

1. STOP/Im is idle state current adjuster, it can be set to 20%-80% of the normal output current (Turning it clockwise will increase the current output, counter clockwise decrease)
2. RUN/Im is normal running current adjuster (The following table shows the information in detail)

RUN/Im	0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Im(A)	0.7	1.1	1.5	2.0	2.4	2.8	3.2	3.6	4.0	4.5	5.0	5.4	5.8	6.2	6.6	7.0

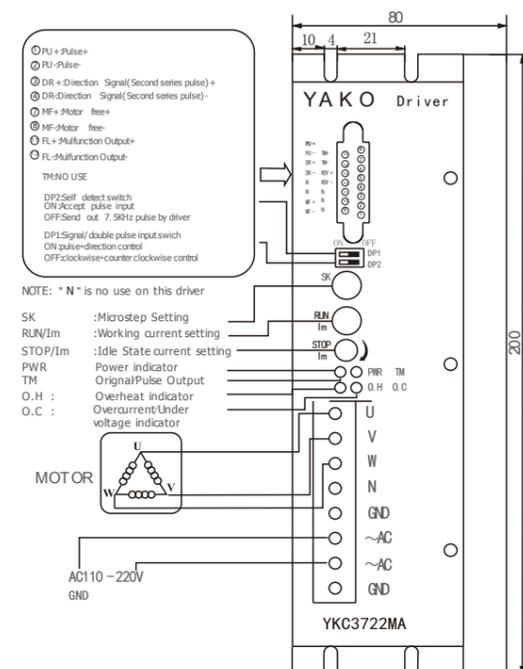
## DIP Switch Setting

Dp1	ON = PU+DR OFF = CW/CCW
Dp2	ON = Self-test off (Accept pulse input) OFF = Self-test On (The driver generate pulse at 7.5Khz, microstep mode must be set for 2K-10K p/r)

## YKC3722MA Microstep Setting

SK	F	E	D	C	B	A	9	8
Pu/Rev	400	500	600	800	1000	1200	2000	3000
SK	7	6	5	4	3	2	1	0
Pu/Rev	4000	5000	6000	10000	12000	20000	30000	60000

## Driver Connection



## Terminal Introduction

Mark	Function	Specification
POWER	Power indicator	When power on, the green LED lights
TM	Origin/Pulse output indicator	Passing the origin or there is pulse output, the green LED lights
O.H	Overheat indicator	When overheat occurs, the red LED lights
O.C	Overcurrent/Under voltage indicator	When current exceeds rated value or voltage lower rated value, the red LED lights.
Im	Phase current setting adjuster	Turning it clockwise will increase the current, clockwise decrease current.
PU+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
PU-	D2=OFF, PU is pulse signal	Effects on falling edge, the motor goes one step as the pulse input change from "high" to "low". Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
	D2=ON, PU is clockwise pulse signal	
DR+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
DR-	D2=OFF, DR is direction control signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V, pulse width > 2.5μs
	D2=ON, DR is counter clockwise pulse signal	
MF+	Input signal positive side	+5V is standard signal input voltage. But we can revise it according to clients' request.
MF-	Motor free signal	When effects, it cut off motor current, the driver stops working and sets the motor free
TM+	Input signal positive side	The signal effects when the motor pass electrical origin.
TM-	Origin output signal negative side	TM+ connects to the resistor, TM- connects to GND. Max output current 50mA, max voltage 50V.
RDY+	Driver ready signal positive side	The driver at normal state and ready for accepting control signals from controller
RDY-	Driver ready signal negative side	
AC	Power Supply	AC110-220V
U	Connect to the motor	
V		
W		

## Caution

1. Power should not exceed 250V.
2. Input logic should be 5V, otherwise it should connect a resistor.
3. O.H is malfunction indicator. Once the Driver temperature exceeds 70°C, the current will be cut off automatically and the Driver will resume working till the temperature drops to 50°C. If this happens, please install ventilation equipment.
4. Once over current (short circuit) occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restore power supply.
5. If supply voltage lower AC110V, LED O.C also lights.
6. PWR is power indicator, it lights when power on.

# YKD2204M DSP Stepper Driver

## Feature



- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 4 constant-torque microstep settings, 32 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 100Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 2.2A)
- Input voltage range: DC18~36V
- Fault protection: over voltage protection, low voltage protection, etc.
- Small size: 86\*55\*21mm, 0.12kg

## YKD2204M Current Setting

RMS	Default (0.2)	0.4	0.5	0.7	0.9	1.1	1.4	1.6
Peak	Default (0.3)	0.5	0.7	1.0	1.3	1.6	1.9	2.2
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

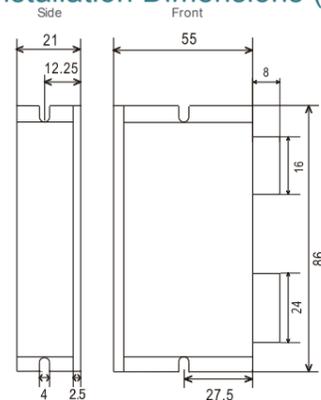
## YKD2204M Microstep Setting

Microstep	1	8	16	32
PU/Rev	Default (200)	1600	3200	6400
SW6	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF

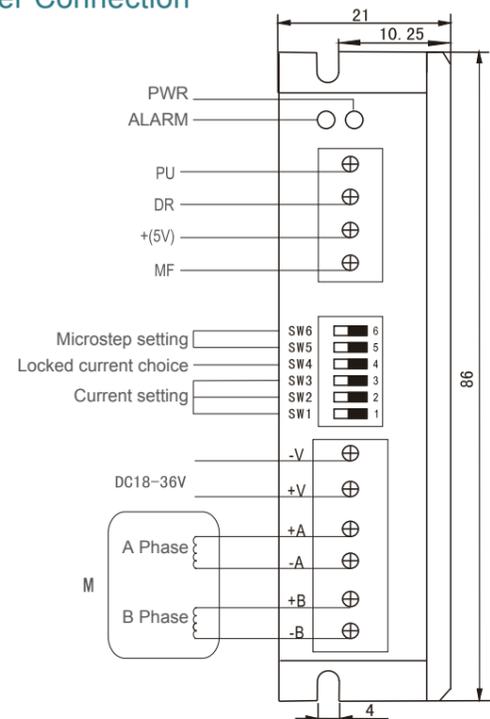
## Description

YKD2204M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 42mm (NEMA 17) hybrid stepper motors which current are below 2.2A. With servo-similar control circuit and superior software algorithm, YKD2204M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

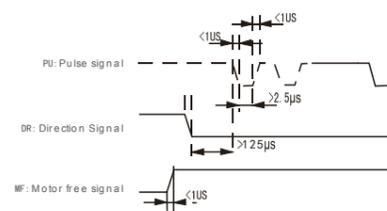
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
ALARM	Error indicator	When over voltage, under voltage, or even over current, the red LED lights up.
PU	Connect with pulse photoelectric isolation negative head	Effects on falling edge, the motor moves one step as the pulse input change from high to low. Built-in resistance 384Ω. Requirements: low level 0-0.5V, high level is the same as PU+, the pulse width >2.5us.
DR	Connect with direction photoelectric isolation negative head	Used to change motor direction. Built-in resistance 384Ω. Requirements: Low level is 0-0.5V, the high level is the same as DR+, pulse width >2.5us.
+5V	Connect with Signal power positive head	+3.3V-24V can drive, must add resistance to control current if the voltage is higher than +5V. No need to connect with resistance if the voltage is 3.3V and 5V, but 24V connects resistance 2KΩ, 12V connects 820Ω.
MF	Connect with Signal power positive head	When effective(low level), motor is free. Built-in input resistance 384Ω. Requirements: low level 0-0.5V, the high level is the same as MF+, pulse width >2.5us.
-V	Power negative	DC18-36V, >100W
+V	Power positive	
+A,-A	Connect with motor	
+B,-B		

## Caution

1. Do not reverse the power input, power input voltage should not exceed DC36V.
2. Input control signal level is 5V, otherwise it should connect a resistor.
3. When the ALARM light is on, please cut power and check.  
The power voltage is under 18VDC or exceed 36VDC.  
After checking the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

## YKD2304M DSP Stepper Driver



### Feature

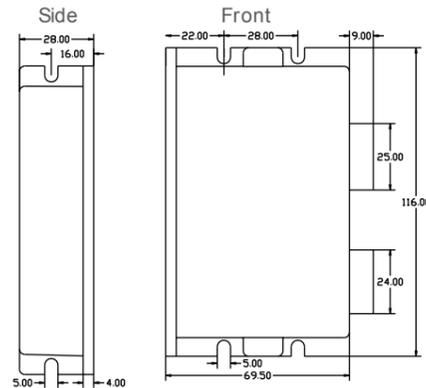
- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 128 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 200Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 3.2A)
- Input voltage range: DC18~40V
- Fault protection: over voltage protection, low voltage protection, etc.
- Small size: 116\*69.5\*28mm, 0.25kg

### Description

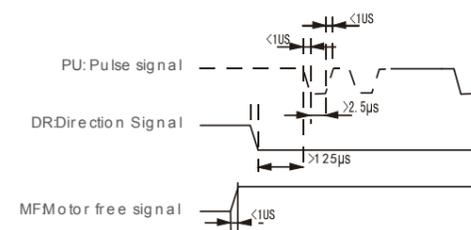
YKD2304M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 42~57mm (NEMA 17~23) hybrid stepper motors which current are below 3.2A.

With servo-similar control circuit and superior software algorithm, YKD2304M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

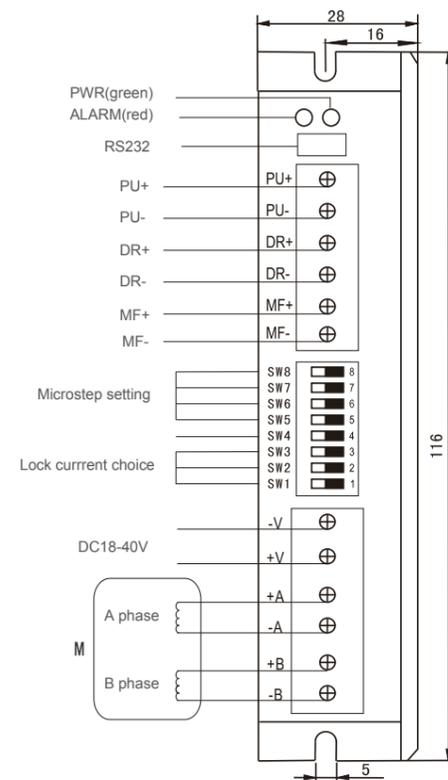
### Installation Dimensions (mm)



### Waveform Sequence Diagram of Input Signals



### Driver Connection



### YKD2304M Microstep Setting

Microstep	1	2	4	8	16	32	64	128	5	10	20	25	40	50	100	125
PU/Rev	Default (200)	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	25000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 : OFF=Half Current  
ON=Full Current

### YKD2304M Current Setting

RMS	Default (0.7)	0.9	1.2	1.4	1.6	1.8	2.1	2.3
Peak	Default (1.0)	1.3	1.6	1.9	2.2	2.5	2.9	3.2
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

### Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
ALARM	Fault indicator	When over voltage, low voltage, or even over current, the red LED lights up.
RS232	Communication port	Used for software updation and on-line.
PU+	Pulse signal +	Connect with +24V or +5V signal power, it should connect with a resistor in PU- side if the voltage over 5V.
PU-	Pulse signal -	Effects on falling edge, the motor moves one step as the pulse input change from high to low. builtinput resistance 220Ω,Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
DR+	Direction signal+	Connect with +24V or +5V signal power, it should connect with a resistor in DR- side if the voltage over 5V.
DR-	Direction signal-	Used to change motor direction. Built-in resistance 220Ω.Requirements: low level is 0-0.5V,high level 4-5V, pulse width>2.5us.
MF+	Motor free signal+	Connect with +24V or +5V signal power, it should connect with a resistor in MF- side if the voltage over 5V.
MF-	Motor free signal-	When effective(low level),motor is free.
-V	Power negative	DC18-40V
+V	Power positive	
+A,-A	Motor connection	
+B,-B		

### Caution

1. Don't connect the power reservely, the input voltage should be lower than DC40V.
2. Input control signal level is 5V, otherwise it should be connect a resistor.
3. When the alarm light is on, please cut power and check as below:
  - (1)The power voltage is under 18VDC or exceed 40VDC;
  - (2)Check the motor connection and the electricity circuit , then restart power supply.
4. The green PWR lights up when the driver is power on.

# YKD2305M DSP Stepper Driver



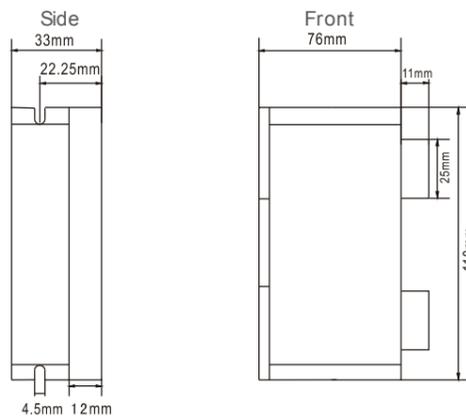
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 200Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 3A)
- Input voltage range: DC20~50V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 118\*76\*33mm

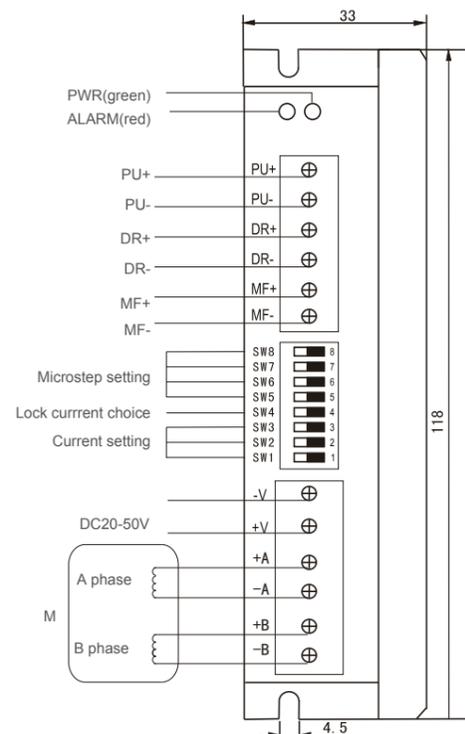
## Description

YKD2305M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 42~60mm (NEMA 17~24) hybrid stepper motors which current are below 3A. With servo-similar control circuit and superior software algorithm, YKD2305M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

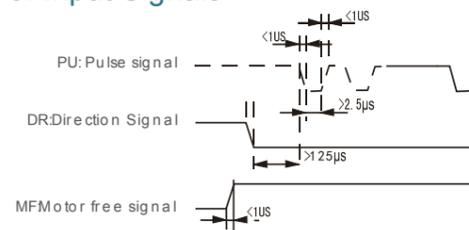
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



## YKD2305M Microstep Setting

PU/Rev	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 : OFF=Half Current  
ON=Full Current

## YKD2305M Current Setting

Peak	1.00A	1.46A	1.91A	2.37A	2.84A	3.31A	3.76A	4.20A
RMS	0.71A	1.04A	1.36A	1.69A	2.03A	2.36A	2.69A	3.00A
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
ALARM	Fault indicator	When over voltage, low voltage, or even over current, the red LED lights up.
PU+	Pulse signal optoelectronic isolation positive head	Connect with +24V or +5V signal power, it should connect with a resistor in PU- side if the voltage over 5V.
PU-	Pulse signal optoelectronic isolation negative head	Effects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220Ω, Requirements: low level 0-0.5V, high level 4-5V, the pulse width>2.5us.
DR+	Direction signal optoelectronic isolation positive head	Connect with +24V or +5V signal power, it should connect with a resistor in DR- side if the voltage over 5V.
DR-	Direction signal optoelectronic isolation negative head	Used to change motor direction. Built-in resistance 220Ω. Requirements: low level is 0-0.5V, high level 4-5V, pulse width>2.5us.
MF+	Motor free signal optoelectronic isolation positive side	Connect with +24V or +5V signal power, it should connect with a resistor in MF- side if the voltage over 5V.
MF-	Motor free signal optoelectronic isolation negative side	When effective (low level), motor is free.
-V	Power negative	DC 20~50 V
+V	Power positive	
A+	Motor connection	
A-		
B+		
B-		

## Caution

1. Don't connect the power reservely, the input voltage should be lower than DC50V.
2. Input control signal level is 5V, otherwise it should be connect a resistor.
3. When the alarm light is on, please cut power and check as below:
  - (1)The power voltage is under 20VDC or exceed 50VDC;
  - (2)Check the motor connection and the electricity circuit , then restart power supply.
4. The green PWR lights up when the driver is power on.

## YKD2405M/YKD2408M DSP Stepper Driver



### Feature

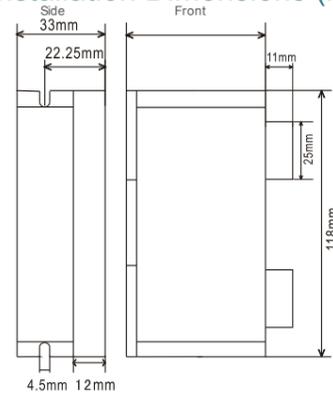
- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 200Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 4A)
- Input voltage range: DC20~50V/DC20~80V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 118\*76\*33mm, 0.3kg

### Description

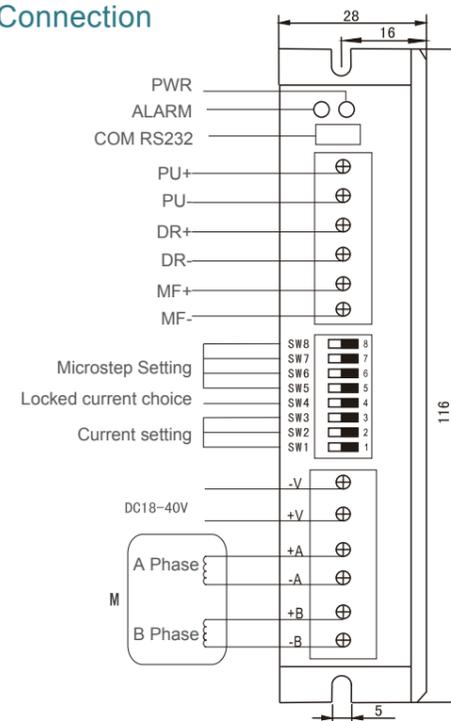
YKD2405M/YKD2408M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 4A.

With servo-similar control circuit and superior software algorithm, YKD2405M/YKD2408M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

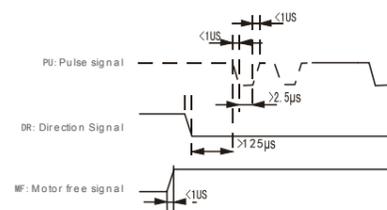
### Installation Dimensions (mm)



### Driver Connection



### Waveform Sequence Diagram of Input Signals



### YKD2405M/YKD2408M Microstep Setting

Microstep	1	2	4	8	16	32	64	128	5	10	20	25	40	50	100	200
PU/Rev	Default (200)	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 : OFF=Half Current  
ON=Full Current

### YKD2405M/YKD2408M Current Setting

RMS	Default (1.2)	1.5	1.9	2.3	2.7	3.1	3.5	4.0
Peak	Default (1.7)	2.1	2.7	3.2	3.8	4.3	4.9	5.6
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON	OFF	ON	OFF	ON

### Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
ALARM	Error indicator	When over voltage, under voltage, or even over current, the red LED lights up.
RS232	Communication interface	Used for upgrading, debugging and online.
PU+	Pulse signal positive head	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
PU-	Pulse signal negative head	Effects on falling edge, the motor moves one step as the pulse input change from high to low. Built-in input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, the pulse width >2.5us.
DR+	Direction signal positive head	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
DR-	Direction signal positive head	Used to change motor direction. Built-in resistance 220Ω. Requirements: Low level is 0-0.5V, high level 4-5V, pulse width >2.5us.
MF+	Motor free signal positive side	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
MF-	Motor free signal negative side	When effective(low level), motor is free.
-V	Power negative	DC20-50V DC20-80V
+V	Power positive	
+A,-A	Connect with motor	 4 Leads: +A, -A, +B, -B 6 Leads: +A, -A, +B, -B, +C, -C 8 Leads: +A, -A, +B, -B, +C, -C, +D, -D (Suitable for low speed) (Suitable for high speed)
+B,-B		

### Caution

1. Do not reverse the power input, power input voltage should not exceed DC50V/DC80V.
2. Input control signal level is 5V, otherwise it should connect a resistor.
3. When the ALARM light is on, please cut power and check:
  - The power voltage is under 20VDC or exceed 50VDC/80VDC.
  - After checking the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

# YKD2608MH DSP Stepper Driver



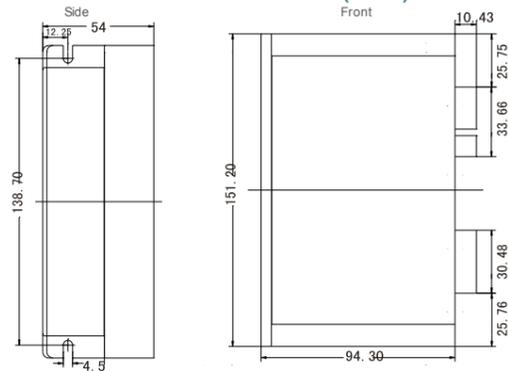
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 256 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 350Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 6A)
- Input voltage range: AC18~80V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 151\*94\*54mm, 0.5kg

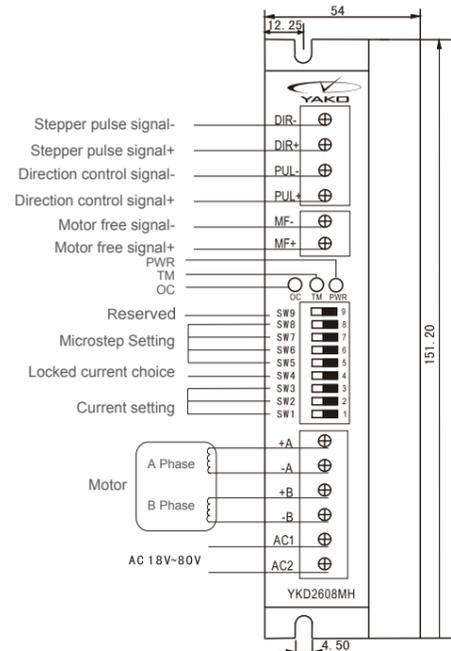
## Description

YKD2608MH is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 57~86mm (NEMA 23~34) hybrid stepper motors which current are below 6A. With servo-similar control circuit and superior software algorithm, YKD2608MH has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

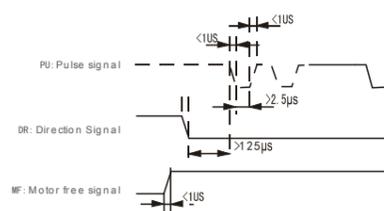
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



## YKD2608MH Microstep Setting

Microstep	1	2	4	8	16	32	64	128	5	10	20	25	40	50	100	200
PU/Rev	Default (200)	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW9:Reserved

## YKD2608MH Current Setting

RMS	2.00	2.57	3.14	3.71	4.28	4.86	5.43	6.00
Peak	2.40	3.08	3.77	4.45	5.14	5.83	6.52	7.20
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4:OFF=Half Current (半流锁定)  
ON=Full Current (全流锁定)

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights
TM	Original signal	Pulse signal indicator, the green LED will twinkle, otherwise the LED will on.
O.C	Over current/under voltage indicator	The red LED lights up when over current or under voltage.
PU+	Pulse signal positive head	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
PU-	Pulse signal negative head	Effects on falling edge, the motor moves one step as the pulse input change from high to low. Built-in input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, the pulse width >2.5us.
DR+	Direction signal positive head	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
DR-	Direction signal negative head	Used to change motor direction. Built-in resistance 220Ω. Requirements: Low level is 0-0.5V, high level 4-5V, pulse width >2.5us.
MF+	Motor free signal positive side	Connect with +24V or +5V, it should connect with a resistor if the voltage is over 5V.
MF-	Motor free signal negative side	When effective(low level), motor is free.
-V	Power negative	AC18-80V
+V	Power positive	
+A,-A	Connect with motor	
+B,-B		

## Caution

1. Do not reverse the power input, power input voltage should not exceed AC80V.
2. Input control signal level is 5V, otherwise it should connect a resistor.
3. When the ALARM light is on, please cut power and check: The power voltage is under 20VDC or exceed 50VDC\80VDC. After checking the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

# YKD2811M DSP Stepper Driver



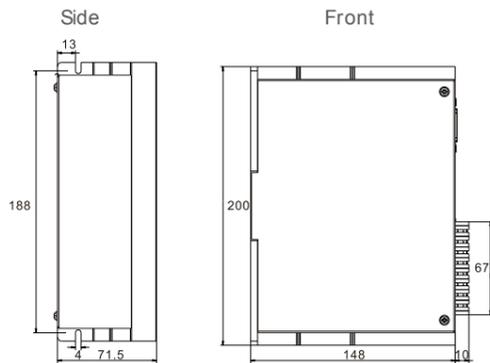
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 125 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 400Kpps pulse response frequency
- After step pulse stops for 500ms, output current automatically change
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 8A)
- Input voltage range: AC80~110V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 200\*148\*71mm, 1.5kg

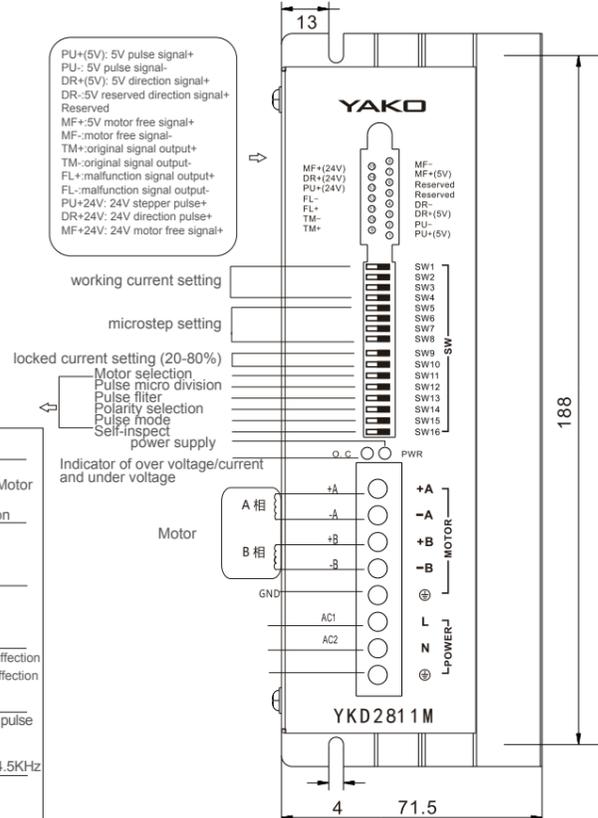
## Description

YKD2811M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 8A. With servo-similar control circuit and superior software algorithm, YKD2811M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

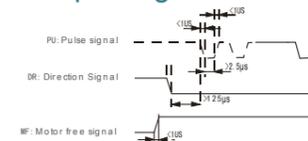
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



### Locked current setting

Idle	SW9	SW10
20%	ON	ON
40%	OFF	ON
60%	ON	OFF
80%	OFF	OFF

### Indicator setting

MF	green led on
motor enable	green led flicker
under voltage	red led flicker 2 times/3s
over voltage	red led flicker 3 times/3s
over current	red led flicker 4 times/3s

SW11 Motor select	ON 86 Motor OFF 110/130 Motor
SW12 Pulse micro division	ON Forbit OFF Enable
SW13 Pulse filter	ON 400k OFF 100k
SW14 Polarity select	ON Falling edge effect OFF Rising edge effect
SW15 Pulse mode	ON CW/CCW pulse OFF PU/DR
SW16 Self-inspect pulse 4.5KHz	ON Enable OFF Forbit

## YKD2811M Microstep Setting

Microstep	1	2	4	8	16	32	64	128	5	10	20	25	40	50	100	125
PU/Rev	Default (200)	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	25000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	ON	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

## YKD2811M Current Setting

RMS	1.0	1.5	2.0	2.5	3.0	3.3	3.6	4.0	4.3	4.6	5.0	5.3	5.6	6.0	7.0	8.0
Peak	1.4	2.1	2.8	3.5	4.2	4.6	5.0	5.6	6.0	6.4	7.0	7.4	7.8	8.4	9.8	11.2
SW4	ON	OFF														
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF												
SW1	ON	OFF														

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, green LED lights up; when input pulse, green LED flickers.
O.C	Over voltage/current	When over voltage/current or under voltage, red LED lights up.
PU+24V/5V	Input signal photoelectric isolation +24V/5V	Connect with +24V/5V
PU-	DP15=ON CW stepper pulse signal	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low"... :when 5V PU+ input,low level is 0-0.5V,high level is 4-5V;When connect with 24V PU+,low level is 0-0.5V,high level is 20-24V.Pulse width>2.5us. We can choose the falling or rising edge by DP14.
	DP15=OFF Stepper pulse signal	
DR+24V/5V	Input signal photoelectric isolation +24V/5V	Connect with +24V/5V
	DP15=ON CW stepper pulse signal	
DR-	DP15=ON CW stepper pulse signal	Effects on falling edge ,the motor goes one step as the pulse input change from "high"to "low"... :when 5V PU+ input,low level is 0-0.5V,high level is 4-5V;When connect with 24V PU+,low level is 0-0.5V,high level is 20-24V .
	DP15=OFF Stepper pulse signal	
MF+24V/5V	Input signal photoelectric isolation +24V/5V	Connect with +24V/5V
MF-	Motor free signal	When effective(Low voltage),motor is free.
FL+	Over& under voltage,over current photoelectric isolation+	FL+ connect with limited resistor.
FL-	Over& under voltage,over current photoelectric isolation-	FL- connect with GND,Max. Current is 50mA,max. voltage is 50V.
TM+ / TM-	Original output photoelectric isolation+/-	TM+ Connect with limited resistor, TM- connect with GND,Max. Current is 50mA, Max. voltage is 50V.
AC	Power supply AC	AC80 ~ 110V
+A, -A	Motor connection	
+B, -B		

## Caution

1. The input voltage shouldn't over AC220V;
2. When O.C lights flickers, please cut off power to check motor connection if it's over/under voltage or short circuit;
3. Green PWR lights up when driver is power on;
4. When input pulse, PWR light flicker or it will be normally open.

# YKD2822M DSP Stepper Driver

## Feature

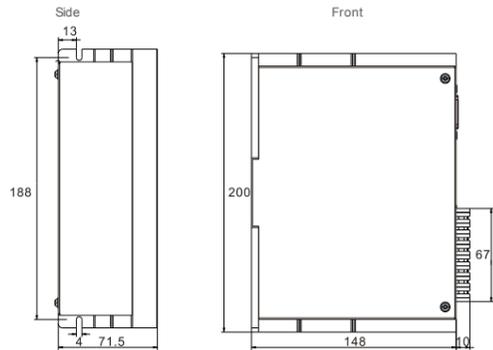
- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 125 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 400Kpps pulse response frequency
- After step pulse stops for 500ms, output current automatically change
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 8A)
- Input voltage range: AC110~220V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 200\*148\*71mm, 1.5kg



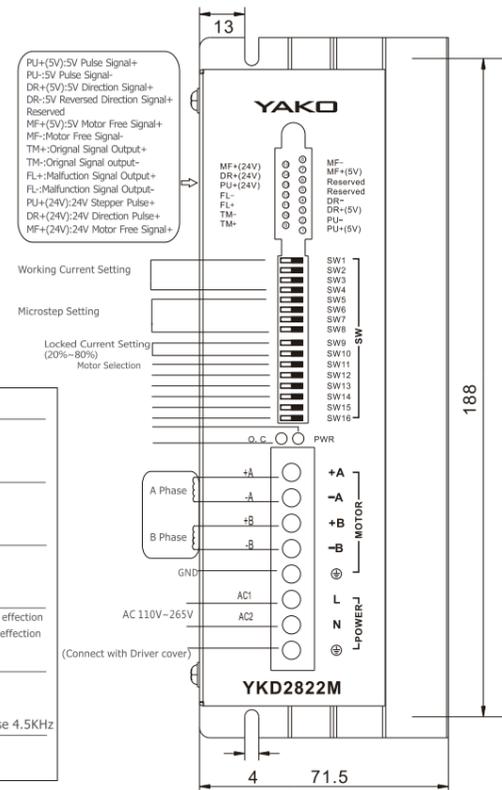
## Description

YKD2822M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of two phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 8A. With servo-similar control circuit and superior software algorithm, YKD2822M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



### Locked Current Setting

Idle	SW9	SW10
20%	ON	ON
40%	OFF	ON
60%	ON	OFF
80%	OFF	OFF

### Indicator Setting

Motor Free	Green Indicator lights up
Motor Enable	Green Indicator flicker
Under Voltage	Every 3 seconds flicker 3 times
Over Voltage	Every 3 seconds flicker 3 times
Over Current	Every 3 seconds flicker 3 times

SW11	Motor Selection	ON 86 Motor OFF 110/130
SW12	Pulse Micro Division	ON Forbit OFF Enable
SW13	Pulse Filter	ON 400k OFF 100k
SW14	Polarity Selection	ON Falling edge effect OFF Rising edge effect
SW15	Pulse Mode	ON CW/CCW pulse OFF Pulse/Direction
SW16	Self-Inspect Pulse 4.5KHz	ON Enable OFF Forbit

## YKD2822M Microstep Setting

Microstep	1	2	4	8	16	32	64	128	5	10	20	25	40	50	100	125
PU/Rev	Default (200)	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	25000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

## YKD2822M Current Setting

RMS	1.0	1.5	2.0	2.5	3.0	3.3	3.6	4.0	4.3	4.6	5.0	5.3	5.6	6.0	7.0	8.0
Peak	1.4	2.1	2.8	3.5	4.2	4.6	5.0	5.6	6.0	6.4	7.0	7.4	7.8	8.4	9.8	11.2
SW4	ON	OFF														
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF												
SW1	ON	OFF														

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green LED lights up.
O.C	Over current/voltage/under voltage indicator	The red LED lights up when over current or under voltage.
PU+24v/5v	Input Signal photoelectric isolation + (24V/5V)	Connect with +24V or +5V power supply.
PU-	DP15=ON CW stepper pulse signal DP15=OFF Stepper pulse signal	Effective on falling edge, the motor moves one step as the pulse input change from high to low. Requirements: when 5V PU+ input, low level is 0-0.5V, high level is 4-5V; when connect with 24V PU+, low level is 0-0.5V, high level is 20-24V. Pulse width >2.5us. We can choose the falling or rising edge by DP14.
DR+24v/5v	Input Signal photoelectric isolation + (24V/5V)	Connect with +24V or +5V
DR-	DP15=ON CCW stepper pulse signal DP15=OFF direction control signal	Effective on falling edge, the motor moves one step as the pulse input change from high to low. Requirements: when 5V PU+ input, low level is 0-0.5V, high level is 4-5V; when connect with 24V PU+, low level is 0-0.5V, high level is 20-24V. Pulse width >2.5us. We can choose the falling or rising edge by DP14. Used to change the motor direction. Requirements: when 5V PU+ input, low level is 0-0.5V, high level is 4-5V; when connect with 24V PU+, low level is 0-0.5V, high level is 20-24V.
MF+24V/5V	Input Signal photoelectric isolation + (24V/5V)	Connect with +24V or +5V
MF-	Motor free signal negative side	When effective(low level), motor is free.
FL+	False signal positive side	FL+ connect with limited resistor
FL-	False signal negative side	FL- connect with GND, max current is 50Ma, max voltage is 50V.
TM+/TM-	Original output photoelectric isolation +/-	TM+ connect with limited resistor, TM-connect with GND, max current is 50mA, max voltage is 50V.
AC	Power supply (AC)	AC110-265V
+A,-A	Connect with motor	
+B,-B		

# YKD3505M DSP Stepper Driver



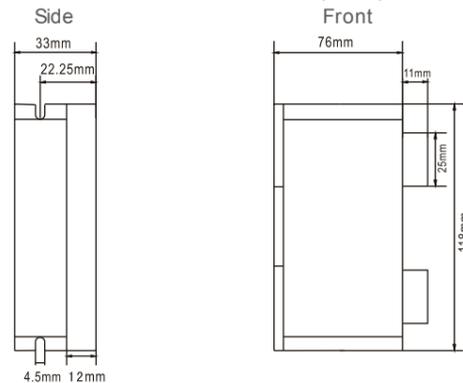
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 8 constant-torque microstep settings, 50 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 200Kpps pulse response frequency
- After step pulse stops for 400ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 5.7A)
- Input voltage range: DC20~50V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 118\*76\*33mm

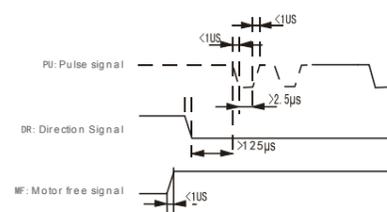
## Description

YKD3505M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of three phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 5.7A. With servo-similar control circuit and superior software algorithm, YKD3505M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

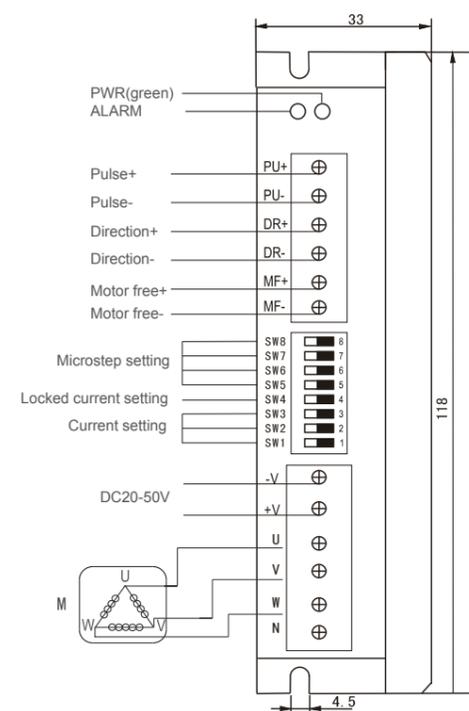
## Installation Dimensions (mm)



## Waveform Sequence Diagram of Input Signals



## Driver Connection



## YKD3505M Microstep Setting

PU/Rev	Default	6400	500	1000	2000	4000	5000	10000
SW8	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW7	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW6	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW5:OFF=Half Current  
ON=Full Current

## YKD3505M Current Setting

RMS	Default	1.8	2.1	2.3	2.6	2.9	3.2	3.5	3.8	4.1	4.4	4.6	4.9	5.2	5.5	5.7
Peak	Default	2.5	2.9	3.2	3.6	4.0	4.5	4.9	5.3	5.7	6.2	6.4	6.9	7.3	7.7	8.0
SW4	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON							
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green lights up
ALARM	Fault indicator	When over voltage, over current, the red LED lights up.
PU+	Pulse signal+	Connect with +24V or +5V signal power,it should connect with a resistor in PU- side if the voltage over 5V.
PU-	Pulse signal-	Effects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220Ω,Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
DR+	Direction signal+	Connect with+24V or+5V signal power,it should connect with a resistor in DR- side if the voltage over 5V.
DR-	Direction signal-	Used to change motor direction. Built-in resistance 220Ω.Requirements: low level is 0-0.5V,high level 4-5V,pulse width>2.5us.
MF+	Motor free signal+	Connect with +24V or +5V signal power,it should connect with a resistor in MF- side if the voltage over 5V.
MF-	Motor free signal-	When the motor under low level, turn off the current, the motor will be free.
-V	Power+	DC20~50V
+V	Power-	
U	Motor connection	Motor wiring
V		
W		
N	Reserved	

## Caution

1. Do not reverse the power input, and the power input voltage shouldn't exceed DC50V.
2. Input control signal level is 5V, it needs to connect a resistor if the level is over 5V.
3. When the ALARM light is on, please cut power and check:
  - (1) the power voltage is under DC20V or over DC50V;
  - (2) after checking the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

## YKD3506M DSP Stepper Driver



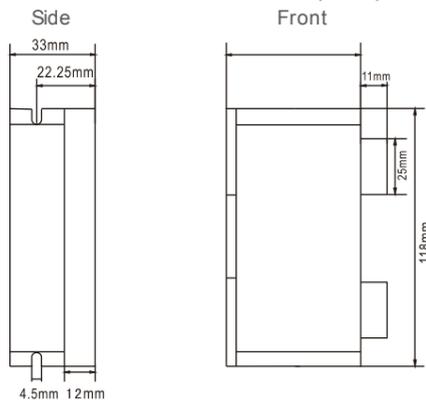
### Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 200Kpps pulse response frequency
- After step pulse stops for 200ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 5.5A)
- Input voltage range: DC20~50V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 118\*76\*33mm

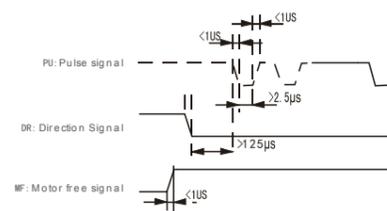
### Description

YKD3506M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of three phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 5.5A. With servo-similar control circuit and superior software algorithm, YKD3506M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

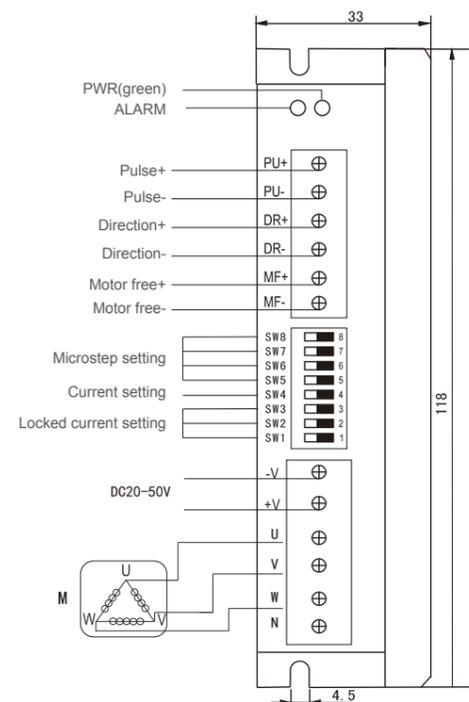
### Installation Dimensions (mm)



### Waveform Sequence Diagram of Input Signals



### Driver Connection



### YKD3506M Microstep Setting

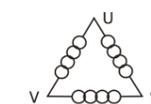
PU/Rev	Default	400	800	1600	3200	6400	12800	25600	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 :OFF= Half Current  
ON= Full Current

### YKD3506M Current Setting

RMS	1.6	2.3	2.6	3.2	3.9	4.5	4.9	5.5
Peak	2.3	3.2	3.6	4.5	5.5	6.4	6.8	7.7
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

### Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the green lights up
ALARM	Fault indicator	When over voltage, over current, or even over current, the red LED lights up.
PU+	Pulse signal+	Connect with +5V~24V; if the power is over 5V, it needs to connect a resistor.
PU-	Pulse signal-	Effects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220Ω, Requirements: low level 0-0.5V, high level 4-5V, the pulse width > 2.5us.
DR+	Direction signal +	Connect with +5V~24V; if the power is over 5V, it needs to connect a resistor.
DR-	Direction signal -	Used to change motor direction. Built-in resistance 220Ω. Requirements: low level is 0-0.5V, high level 4-5V, pulse width > 2.5us.
MF+	Motor free signal+	Connect with +5V~24V; if the power is over 5V, it needs to connect a resistor.
MF-	Motor free signal-	When the motor under low level, turn off the current, the motor will be free.
-V	Power+	DC20~50V
+V	Power-	
U	Motor connection	Motor wiring 
V		
W		
N	Reserved	

### Caution

1. Do not reverse the power input, and the power input voltage shouldn't exceed DC50V.
2. Input control signal level is 5V, it needs to connect a resistor if the level is over 5V.
3. When the ALARM light is on, please cut power and check:
  - (1) the power voltage is under DC20V or over DC50V;
  - (2) after checking the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

# YKD3606M DSP Stepper Driver



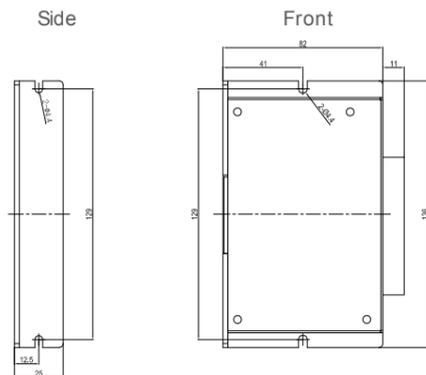
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 200 microsteps the highest
- Smooth and accurate current control, effectively reduce motor heats
- 400Kpps pulse response frequency
- After step pulse stops for 400ms, output current automatically halve to reduce motor heat
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 5.9A)
- Input voltage range: DC20~60V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 118\*76\*33mm

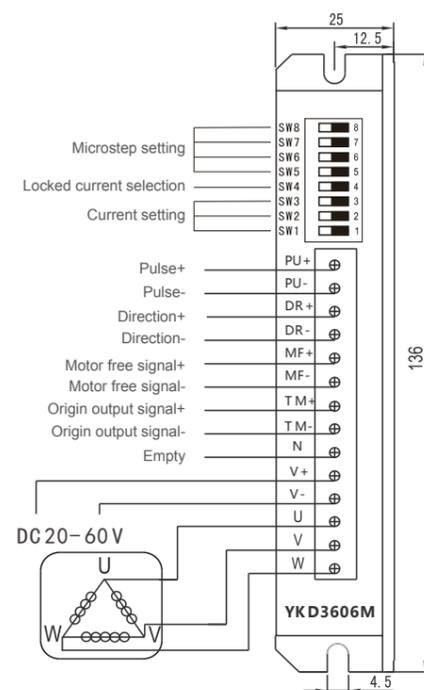
## Description

YKD3606M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of three phase 42~86mm (NEMA 17~34) hybrid stepper motors which current are below 5.9A. With servo-similar control circuit and superior software algorithm, YKD3606M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

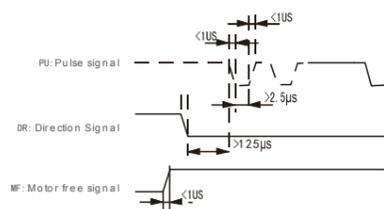
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



SW9	Motor selection	ON 86 Motor
		OFF 57 Motor
SW10	Pulse micro division	ON
		OFF
SW11	Pulse filter	ON 400k
		OFF 100k
SW12	Pulse mode	ON CW/CCW
		OFF PU/DR

## YKD3606M Microstep Setting

PU/Rev	400	500	600	800	1000	1200	2000	3000	4000	5000	6000	10000	12000	20000	30000	60000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	ON	ON	ON	ON
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW4 :OFF=Half Current ON=Full Current

## YKD3606M Current Setting

Peak	Default	3.2A	4.0A	4.9A	5.7A	6.4A	7.3A	8.3A
RMS	Default	2.3A	2.9A	3.5A	4.1A	4.6A	5.2A	5.9A
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW1	ON	OFF	ON	OFF	ON	OFF	ON	OFF

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	When power on, the LED lights up.
ALM	Fault alarm	If it happens over-voltage/current or under voltage, the LED lights up.
PU+	Pulse signal+	Connect with +5V~24V, if the power is over 5V, it needs to connect with a resistor.
PU-	Pulse signal-	Effects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220Ω, Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
DR+	Direction signal+	Connect with +5V~24V; if the power is over 5V, it needs to connect a resistor with DR.
DR-	SW12=OFF, it's direction signal	Used to change motor direction. Built-in resistance 220Ω. Requirements: low level is 0-0.5V,high level 4-5V
	SW12=ON, it's direction signal-	Effects on falling edge, the motor moves one step as the pulse input change from high to low.resistance 220Ω, Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
MF+	Motor free signal+	Connect with +5V~24V; if the power is over 5V, it needs to connect a resistor
MF-	Motor free signal-	When the motor under low level, turn off the current, the motor will be free
TM+	Origin output signal+	The signal effects when the motor pass electrical origin.
TM-	Origin output signal-	TM+ connects with resistor, TM- connects with GND. Max output current 50mA, max voltage 50V.
+V	Power+	DC20-60V
-V	Power-	
U	Motor connection	
V		
W		

## Caution

1. Do not reverse the power input, and the power input voltage shouldn't exceed DC60V.
2. Input control signal level is 5V, it needs to connect a resistor if the level is over 5V.
3. When the O.C light is on, it means over/under current, please cut power and check the electricity circuit to solve the problem, then restart power supply.
4. The green PWR lights up when the driver is power on.

# YKD3522M DSP Stepper Driver



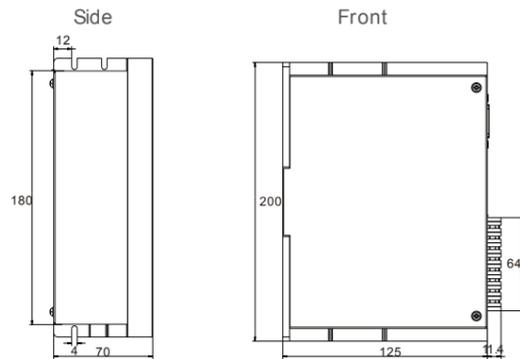
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 60,000 pulse per round the highest
- Smooth and accurate current control, effectively reduce motor heats
- 400Kpps pulse response frequency
- After step pulse stops for 400ms, output current automatically change
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 5A)
- Input voltage range: AC110~220V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 200\*125\*70mm

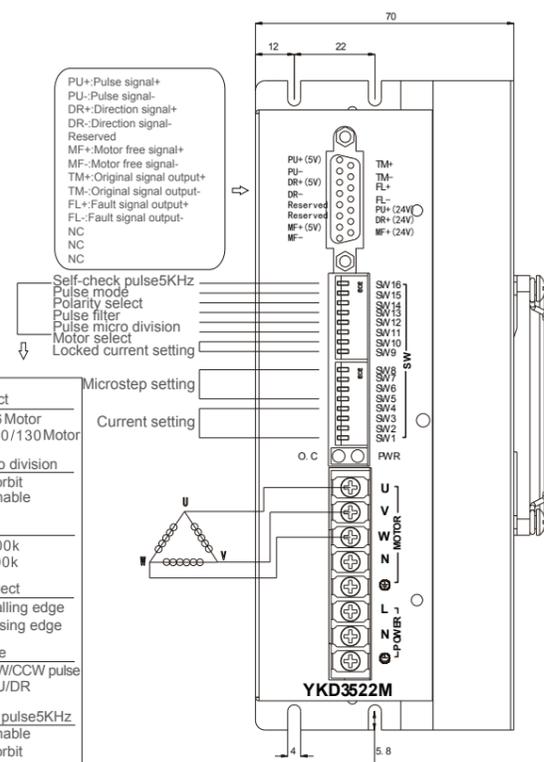
## Description

YKD3522M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of three phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 5A. With servo-similar control circuit and superior software algorithm, YKD3522M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

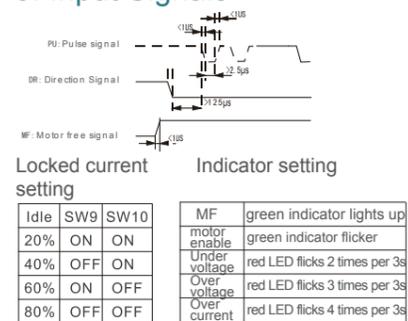
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



SW11 Motor select	ON 86 Motor	OFF 110/130 Motor
SW12 Pulse micro division	ON Forbit	OFF Enable
SW13 Pulse filter	ON 400k	OFF 100k
SW14 Polarity select	ON Falling edge	OFF Rising edge
SW15 Pulse mode	ON CW/CCW pulse	OFF PU/DR
SW16 Self-check pulse5KHz	ON Enable	OFF Forbit

Locked current setting			Indicator setting	
Idle	SW9	SW10	MF motor enable	green indicator lights up
20%	ON	ON	Under voltage	green indicator flicker
40%	OFF	ON	Over voltage	red LED flicks 2 times per 3s
60%	ON	OFF	Over voltage	red LED flicks 3 times per 3s
80%	OFF	OFF	Over current	red LED flicks 4 times per 3s

## YKD3722M Microstep Setting

PU/Rev	400	500	600	800	1000	1200	2000	3000	4000	5000	6000	10000	12000	20000	30000	60000
SW8	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON	ON	ON	ON	ON	ON	ON	ON
SW7	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW6	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW5	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

## YKD3722M Current Setting

电流RMS	1.0	1.3	1.6	2.0	2.3	2.5	2.8	3.0	3.2	3.5	3.8	4.0	4.2	4.5	4.8	5.0
SW4	ON	OFF														
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF												
SW1	ON	OFF														

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	Power indicator
O.C	Over current/under voltage/over voltage indicator	The red LED lights up when it happens over current, over voltage or under voltage.
PU+	Input signal photoelectric isolation+	Connect with +5V or +24V
PU-	SW15=OFF, stepper pulse signal	Effective on falling edge, the motor moves one step as the pulse input change from high to low. Requirements: low level 0-0.5V, high level 4-5V, pulse width >2. 5µs.
	SW15=ON, positive pulse signal	
DR+	Input signal photoelectric isolation+	Connect with +5V or +24V
DR-	SW15=OFF, direction signal	Used to change the motor direction. Requirements: low level 0-0.5V, high level 4-5V.
	SW15=ON, negative direction signal	
MF+	Input signal photoelectric isolation+	Connect with +5V or +24V
MF-	Motor free signal	Cut off the motor current when in low level, then the motor is free.
FL+	Over current/voltage and under voltage photoelectric isolation positive side	FL+ connect with limited resistor
FL-	Over current/voltage and under voltage photoelectric isolation negative side	FL- connect with GND, max driving current is 50mA, max voltage is 50V.
TM+ / TM-	Original output photoelectric isolation +/-	TM +connects with output limited resistor, TM- connects with GND, the max current is 50mA, the max voltage is 50V.
AC	Power (AC)	AC110~220V
U	Motor connection	
V		
W		

## Caution

- 1.AC220V Do not reverse the power input which should not exceed 220V.
- 2.I/O control signal level is 5V/24V.
- 3.Once over current(over/under voltage) occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restart power supply.
- 4.PWR is power indicator, it lights when power on.

# YKD3722M DSP Stepper Driver



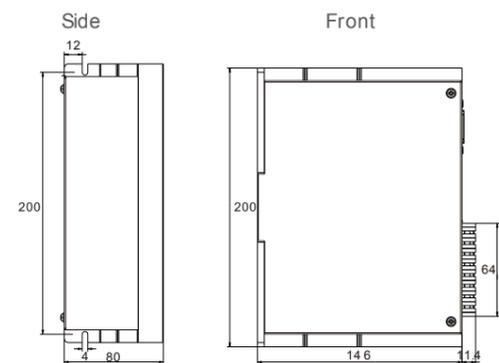
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- 16 constant-torque microstep settings, 60,000 pulse per round the highest
- Smooth and accurate current control, effectively reduce motor heats
- 400Kpps pulse response frequency
- After step pulse stops for 400ms, output current automatically change
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 7A)
- Input voltage range: AC110~220V
- Fault protection: over current, over voltage, low voltage protection, etc.
- Small size: 200\*125\*70mm

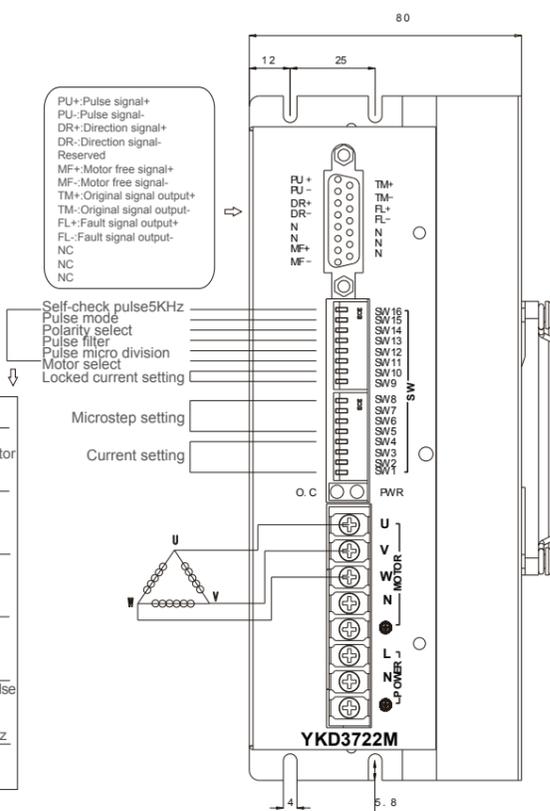
## Description

YKD3722M is high performance digital step driver based on YAKO's new 32-bit DSP technology. It's designed for various models of three phase 86~130mm (NEMA 34~50) hybrid stepper motors which current are below 7A. With servo-similar control circuit and superior software algorithm, YKD3722M has superior performance in smoothness, noise and vibration. Smooth and accurate current control technology greatly reduces motor heat.

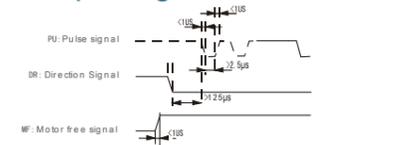
## Installation Dimensions (mm)



## Driver Connection



## Waveform Sequence Diagram of Input Signals



Locked current setting			Indicator setting		
Idle	SW9	SW10	MF	green indicator lights up	motor enable
20%	ON	ON	green indicator flicker	green indicator flicker	Under voltage
40%	OFF	ON	red LED flicks 2 times per 3s	red LED flicks 2 times per 3s	Over voltage
60%	ON	OFF	red LED flicks 3 times per 3s	red LED flicks 3 times per 3s	Over current
80%	OFF	OFF	red LED flicks 4 times per 3s	red LED flicks 4 times per 3s	

SW11	Motor select	ON	86 Motor
		OFF	110/130 Motor
SW12	Pulse micro division	ON	Forbit
		OFF	Enable
SW13	Pulse filter	ON	400k
		OFF	100k
SW14	Polarity select	ON	Falling edge
		OFF	Rising edge
SW15	Pulse mode	ON	CW/CCW pulse
		OFF	PU/DR
SW16	Self-check pulse5KHz	ON	Enable
		OFF	Forbit

## YKD3722M Microstep Setting

PU/Rev	400	500	600	800	1000	1200	2000	3000	4000	5000	6000	10000	12000	20000	30000	60000
SW8	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON	ON	ON	ON	ON	ON	ON	ON
SW7	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW6	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW5	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

## YKD3722M Current Setting

RMS	0.7	1.1	1.6	2.0	2.4	2.8	3.2	3.6	4.0	4.5	5.0	5.4	5.8	6.2	6.6	7.0
SW4	ON	OFF														
SW3	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW2	ON	ON	OFF	OFF												
SW1	ON	OFF														

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	Power indicator
O.C	Over current/under voltage/over voltage indicator	The red LED lights up when it happens over current, over voltage or under voltage.
PU+	Input signal photoelectric isolation+	Connect with +5V or +24V
PU-	SW15=OFF, stepper pulse signal	Effective on falling edge, the motor moves one step as the pulse input change from high to low. Requirements: low level 0-0.5V, high level 4-5V, pulse width >2. 5μs.
	SW15=ON, positive pulse signal	
DR+	Input signal photoelectric isolation+	Connect with +5V or +24V
DR-	SW15=OFF, direction signal	Used to change the motor direction. Requirements: low level 0-0.5V, high level 4-5V.
	SW15=ON, negative direction signal	
MF+	Input signal photoelectric isolation+	Connect with +5V or +24V
MF-	Motor free signal	Cut off the motor current when in low level, then the motor is free.
FL+	Over current/voltage and under voltage photoelectric isolation positive side	FL+ connect with limited resistor
FL-	Over current/voltage and under voltage photoelectric isolation negative side	FL- connect with GND, max driving current is 50mA, max voltage is 50V.
TM+ / TM-	Original output photoelectric isolation +/-	TM +connects with output limited resistor, TM- connects with GND, the max current is 50mA, the max voltage is 50V.
AC	Power (AC)	AC110~220V
U	Motor connection	
V		
W		

## Caution

- 1.AC220V Do not reverse the power input which should not exceed 220V.
- 2.I/O control signal level is 5V/24V.
- 3.Once over current(over/under voltage) occur, LED O.C lights, please shut off power and check the electricity circuit to solve the problem, then restart power supply.
- 4.PWR is power indicator, it lights when power on.

# YKD2405PR ModBus Stepper Driver



## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode
- RS-485 bus, support standard ModBus-RTU protocol, mounting 30 devices the most
- 16 constant-torque microstep settings, 200 microsteps the highest
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 4.2A)
- Input voltage range: DC24~50V
- Fault protection: over voltage protection, low voltage protection, etc.

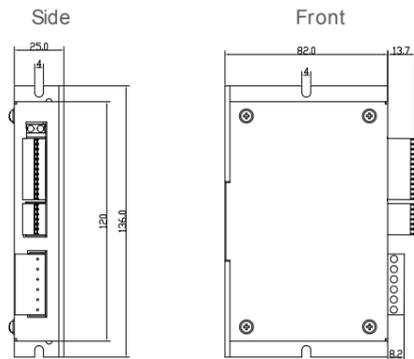
## Description

YKD2405PR ModBus stepper driver is based on YKD2405M. It has bus communication and uniaxial controller. YKD2405PR uses RS-485 interface, supporting standard ModBus-RTU protocol.

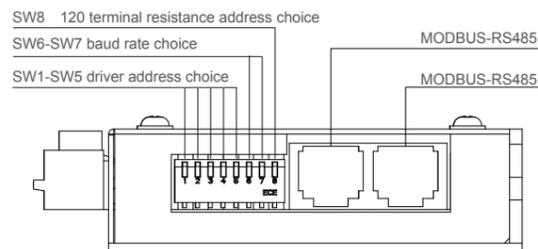
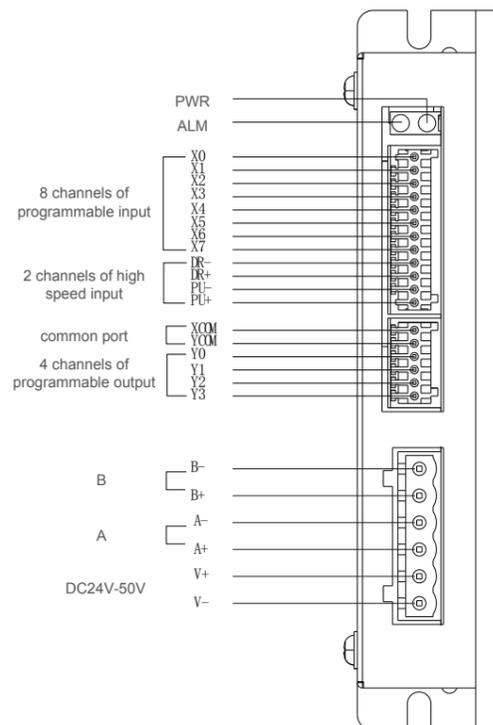
It has 2 photoelectric isolated programmable high-speed differential input terminals, 8 photoelectric isolated programmable input terminals and 4 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control.

YKD2405PR is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)



## Driver Connection



## Terminal Resistance Setting

120 terminal resistance choice	SW8
invalid	OFF
valid	ON

## COM Baud Rate Setting

baud rate	SW7	SW6
9600 (default)	ON	ON
19200	ON	OFF
38400	OFF	ON
115200	OFF	OFF

## COM Address Setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW 5	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF
SW 4	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	ON							
SW 3	0 FF	0 FF	0 FF	0 FF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	0 FF	0 FF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	0 FF	ON	OFF	ON												

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW 5	ON	ON														
SW 4	OFF	ON	ON													
SW 3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	OFF	ON	OFF	ON												

## Terminal Introduction

Mark	Function	Specification
PWR	power light	Light on once power on
ALM	alarm light	Over-current, flash one time; Over-voltage, flash twice; Undervoltage, flash three times; EEPROM error, flash four times;
X0-X7	8 channels of programmable input	Support NPN & PNP wiring modes, requires the pulse width is bigger than 10ms/10ms.
DR-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
DR+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
PU-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
PU+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
XCOM	common input port	Support NPN & PNP wiring modes.
YCOM	common output port	Support NPN & PNP wiring modes.
Y0-Y3	4 channels of programmable output	
V+		DC 24-50V
V-		
A+ A-	Motor connection	
B+ B-		

# YKD2405PC CANBus Stepper Driver



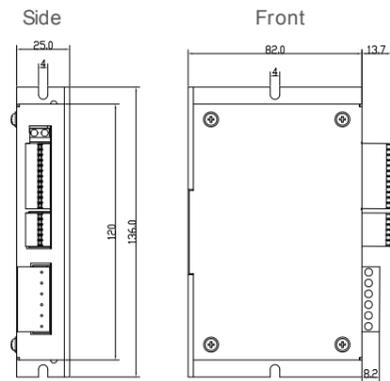
## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode
- CAN-Bus, support standard CANopen protocol, mounting 127 devices the most
- 16 constant-torque microstep settings, 200 microsteps the highest
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 4.2A)
- Input voltage range: DC24~50V
- Fault protection: over voltage protection, low voltage protection, etc.

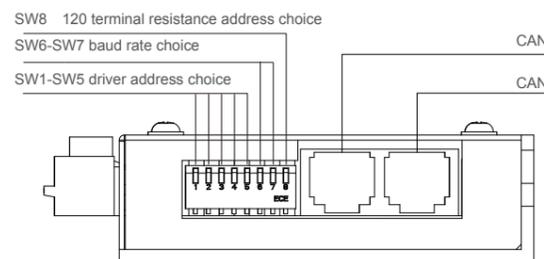
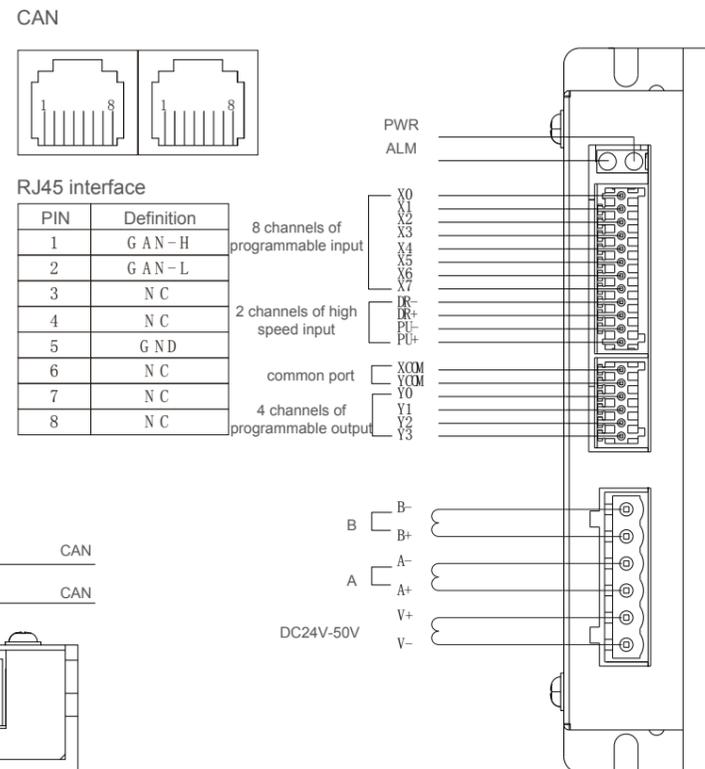
## Description

YKD2405PC CAN-Bus stepper driver is based on YKD2405M. It has bus communication and uniaxial controller. YKD2405PC uses CAN-Bus interface, and support standard CANopen CiA301 and CiA402 protocol. It has 2 photoelectric isolated programmable high-speed differential input terminals, 8 photoelectric isolated programmable input terminals and 4 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control. YKD2405PC is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)



## Driver Connection



## Terminal Resistance Setting

120 choice of terminal resistance	SW 8
invalid	0 FF
valid	0 N

## COM Baud Rate Setting

baud rate	SW 7	SW 6
125k bit/s/5000(m) (default)	0 N	0 N
250 kb it/s/250 (m )	0 N	0 FF
500 kb it/s/100 (m )	0 FF	0 N
1 M b it/s/25 (m )	0 FF	0 FF

## COM Address Setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW 5	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF
SW 4	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N
SW 3	0 FF	0 FF	0 FF	0 FF	0 N	0 N	0 N	0 N	0 FF	0 FF	0 FF	0 FF	0 N	0 N	0 N	0 N
SW 2	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N
SW 1	0 FF	0 N	0 FF	0 N	0 FF	0 N	0 FF	0 N	0 FF	0 N	0 FF	0 N	0 FF	0 N	0 FF	0 N

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW 5	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N
SW 4	0 FF	0 N	0 N	0 N	0 N	0 N	0 N	0 N	0 N							
SW 3	0 FF	0 FF	0 FF	0 FF	0 N	0 N	0 N	0 N	0 FF	0 FF	0 FF	0 FF	0 N	0 N	0 N	0 N
SW 2	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N	0 FF	0 FF	0 N	0 N
SW 1	0 FF	0 N	0 FF	0 N												

## Terminal Introduce

Mark	Function	Specification
P W R	power light	Light on once power on
A L M	alarm light	Over-current, flash one time; Over-voltage, flash twice; Under-voltage, flash three times; EEPROM/EEPROM error, flash four times;
X 0 - X 7	8 channels of programmable input	Support NPN & PNP wiring modes, requires the pulse width is bigger than 10ms/10ms.
D R -		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
D R +		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
P U -		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
P U +		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
X C O M	common input port	Support NPN & PNP wiring modes.
Y C O M	common output port	Support NPN & PNP wiring modes.
Y 0 - Y 3	4 channels of programmable output	
V +	power+	D C 24 - 50 V
V -	power-	
A + A -	Motor connection	
B + B -		

# YKD2608PR ModBus Stepper Driver



## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode
- RS-485 bus, support standard ModBus-RTU protocol, mounting 30 devices the most
- 16 constant-torque microstep settings, 200 microsteps the highest
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 6A)
- Input voltage range: DC24~80V
- Fault protection: over voltage protection, low voltage protection, etc.

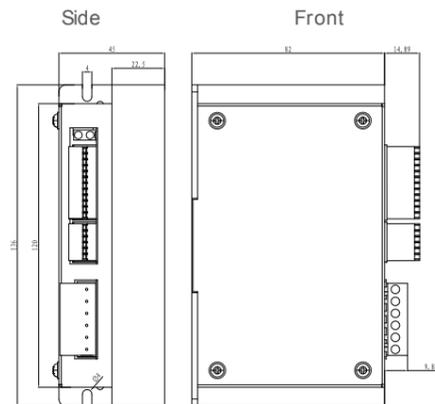
## Description

YKD2608PR ModBus stepper driver is based on YKD2608MH. It has bus communication and uniaxial controller. YKD2608PR uses RS-485 interface, supporting standard ModBus-RTU protocol.

It has 2 photoelectric isolated programmable high-speed differential input terminals, 8 photoelectric isolated programmable input terminals and 4 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control.

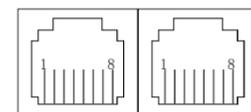
YKD2608PR is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)



## Driver Connection

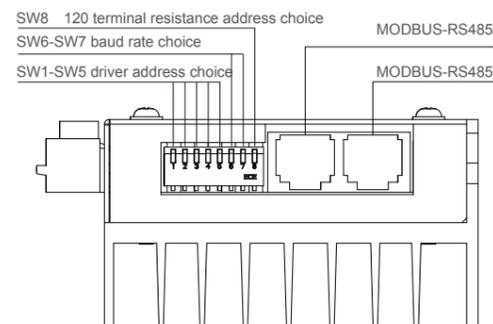
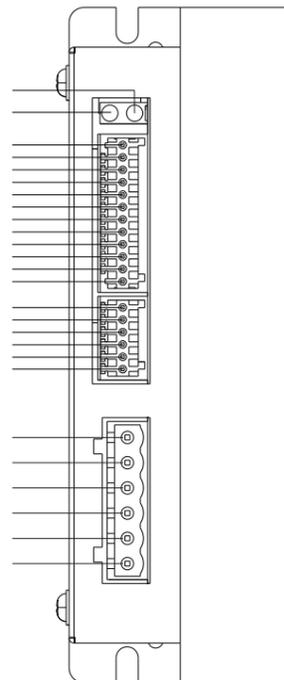
RS-485interface



RJ45 interface

PIN	Definition
1	RS-485-A
2	RS-485-B
3	NC
4	NC
5	RS-485-GND
6	NC
7	NC
8	NC

- 8channels of programmable input interface: X0, X1, X2, X3, X4, X5, X6, X7
- 2channels of high speed input interface: DR+, DR-
- common port: XCOM, YCOM
- 4channels of programmable output interface: Y0, Y1, Y2, Y3



## Terminal Resistance Setting

120 choice of terminal resistance	SW8
invalid	OFF
valid	ON

## COM Baud Rate Setting

baud rate	SW7	SW6
9600 (default)	ON	ON
19200	ON	OFF
38400	OFF	ON
115200	OFF	OFF

## COM Address Setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW 5	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF
SW 4	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	0 FF	ON							
SW 3	0 FF	0 FF	0 FF	0 FF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	0 FF	0 FF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	0 FF	ON	OFF	ON												

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW 5	ON	ON														
SW 4	OFF	ON	ON													
SW 3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	OFF	ON	OFF	ON												

## Terminal Introduction

Mark	Function	Specification
PWR	power light	Light on once power on
ALM	alarm light	Over-current, flash one time; Over-voltage, flash twice; Undervoltage, flash three times; EEPROM error, flash four times;
X0-X7	8 channels of programmable input	Support NPN & PNP wiring modes, requires the pulse width is bigger than 10ms10ms.
DR-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
DR+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
PU-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
PU+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
XCOM	common input port	Support NPN & PNP wiring modes.
YCOM	common output port	Support NPN & PNP wiring modes.
Y0-Y3	4 channels of programmable output	
V+		DC 24-50V
V-		
A+ A- B+ B-	Motor connection	

# YKD2608PC CANBus Stepper Driver



## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode
- CAN-Bus, support standard CANopen protocol, mounting 127 devices the most
- 16 constant-torque microstep settings, 200 microsteps the highest
- Excellent smoothness in low frequency high microstep applications
- Photoelectric isolated signal input/output, high anti-interference ability
- Drive current adjustable (under 6A)
- Input voltage range: DC24~80V
- Fault protection: over voltage protection, low voltage protection, etc.

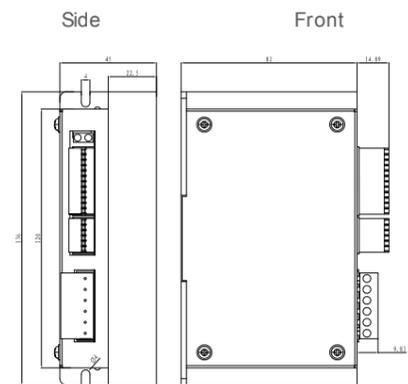
## Description

YKD2608PC CAN-Bus stepper driver is based on YKD2608MH. It has bus communication and uniaxial controller. YKD2608PC uses CAN-Bus interface, and support standard CANopen CiA301 and CiA402 protocol.

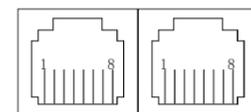
It has 2 photoelectric isolated programmable high-speed differential input terminals, 8 photoelectric isolated programmable input terminals and 4 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control.

YKD2608PC is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)

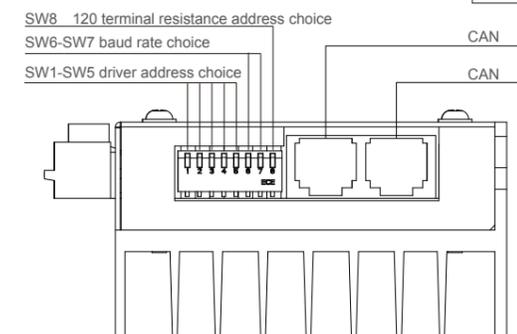
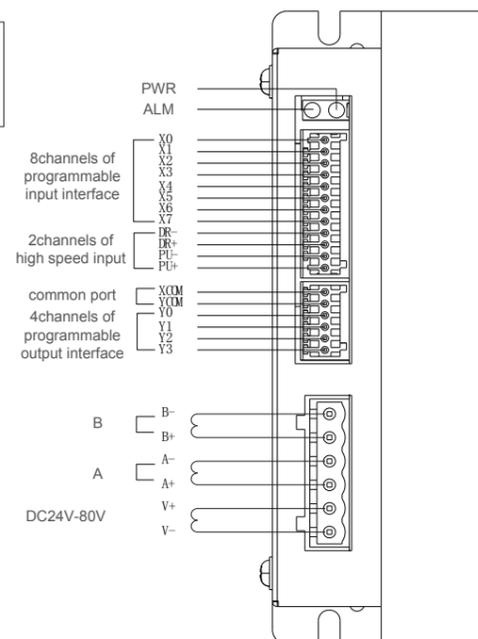


### CAN



PIN	Definition
1	GA N-H
2	GA N-L
3	NC
4	NC
5	GND
6	NC
7	NC
8	NC

## Driver Connection



## Terminal Resistance Setting

120 choice of terminal resistance	SW8
invalid	OFF
valid	ON

## COM Baud Rate Setting

baud rate	SW7	SW6
9600 (default)	ON	ON
19200	ON	OFF
38400	OFF	ON
115200	OFF	OFF

## COM Address Setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW5	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW4	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON							
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW5	ON	ON														
SW4	OFF	ON	ON													
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON												

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	Light on once power on
ALM	alarm light	Over-current, flash one time; Over-voltage, flash twice; Under-voltage, flash three times; EEPROM error, flash four times;
X0-X7	8 channels of programmable input	Support NPN & PNP wiring modes, requires the pulse width is bigger than 10ms
DR-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
DR+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
PU-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
PU+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
XCOM		Support NPN & PNP wiring modes.
YCOM		Support NPN & PNP wiring modes.
Y0-Y3	4 channels of programmable output	
V+	power+	DC 24-80V
V-	power-	
A+ A- B+ B-	Motor connection	

# SSD2505PR ModBus Close-loop Stepper Driver



## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Current automatically change according to load
- 16 constant-torque microstep settings, 200 microsteps the highest
- Input voltage range: DC24~50V
- Excellent high-speed performance and rigidity, perfectly integrated the advantages of servo and stepper
- Less torque attenuation, with 3000rpm efficient working speed
- RS-485 bus, support standard ModBus-RTU protocol, mounting 30 devices the most
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode

## Description

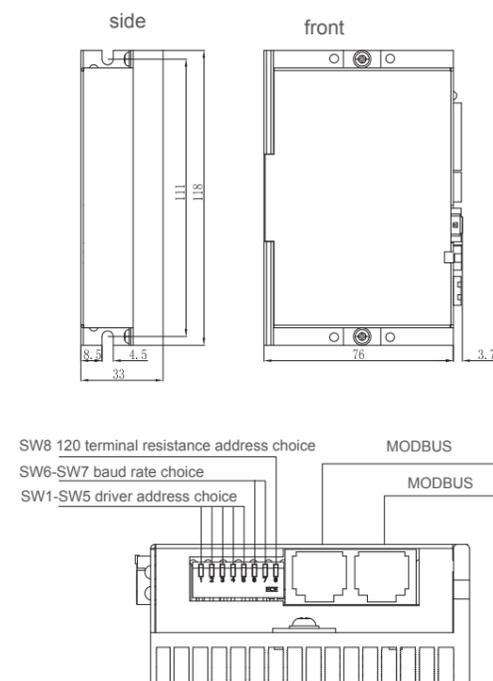
SSD2505PR takes the advantages of 32-bit DSP control technology and power angle control technology, maximum speed reaches more than 3000rpm. It's high-speed torque attenuation is much lower than ordinary open-loop stepper drive, which can greatly enhance the high-speed performance and torque efficiency, and reduce motor heating/vibration, thus to enhancing machine's efficiency and accuracy.

SSD2505PR integrated with bus communication and uniaxial controller, equipped with RS-485 interface, and support standard ModBus-RTU protocol.

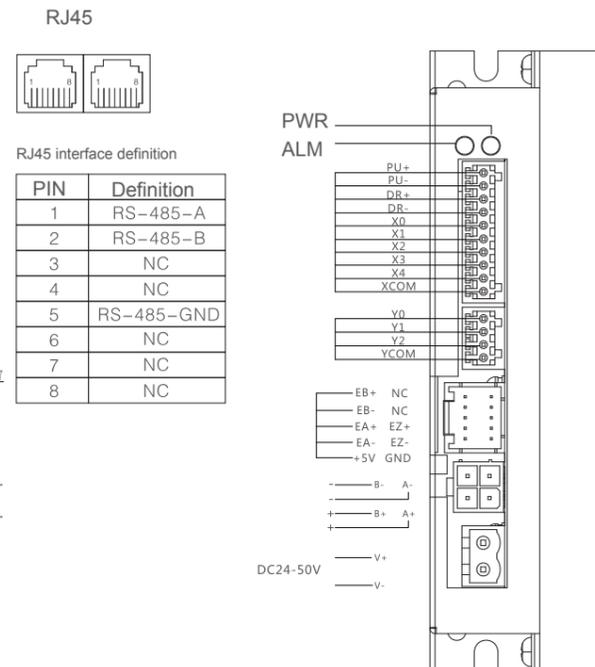
It has 2 photoelectric isolated programmable high-speed differential input terminals, 5 photoelectric isolated programmable input terminals and 3 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control.

SSD2505PR is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)



## Driver Connection



## Terminal Resistance Setting

120 choice of terminal resistance	SW8
invalid	OFF
valid	ON

## COM Baud Rate Setting

Baud rate	SW7	SW6
9600(default)	ON	ON
19200	ON	OFF
38400	OFF	ON
115200	OFF	OFF

## COM Address Setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW5	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW4	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON							
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW5	ON	ON														
SW4	OFF	ON	ON													
SW3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW1	OFF	ON	OFF	ON												

## Terminal Introduction

Mark	Function	Specification
PWR	power light	Light on once power on.
ALM	alarm light	Over-current, flash one time; Over-voltage, flash twice; Under-voltage, flash three times; EEPROM error, flash four times; COM error, flash five times.
PU+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
PU-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
DR+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
DR-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
X0~X4	5 channels of programmable input	Support NPN & PNP wiring modes
XCOM	common input port	Support NPN & PNP wiring modes
Y0~Y2	3 channels of programmable output	
YCOM	common output port	Support NPN & PNP wiring modes
EB+/EB-	encoder B phase	Encoder B phase input
EA+/EA-	encoder A phase	Encoder A phase input
+5V	encoder power	Encoder 5V power supply
GND	encoder GND	
A+ A- B+ B-	motor connection	

# SSD2505PC CANbus Close-loop Stepper Driver

## Feature

- 32 bit DSP control technology, low noise/vibration with excellent stability and low cost
- Current automatically change according to load
- 16 constant-torque microstep settings, 200 microsteps the highest
- Input voltage range: DC24~50V
- Excellent high-speed performance and rigidity, perfectly integrated the advantages of servo and stepper
- Less torque attenuation, with 3000rpm efficient working speed
- CAN-Bus, support standard CANopen protocol, mounting 127 devices the most
- Built-in single-axis controller and digital drive function, supporting position control, speed control and multi-position control mode



## Description

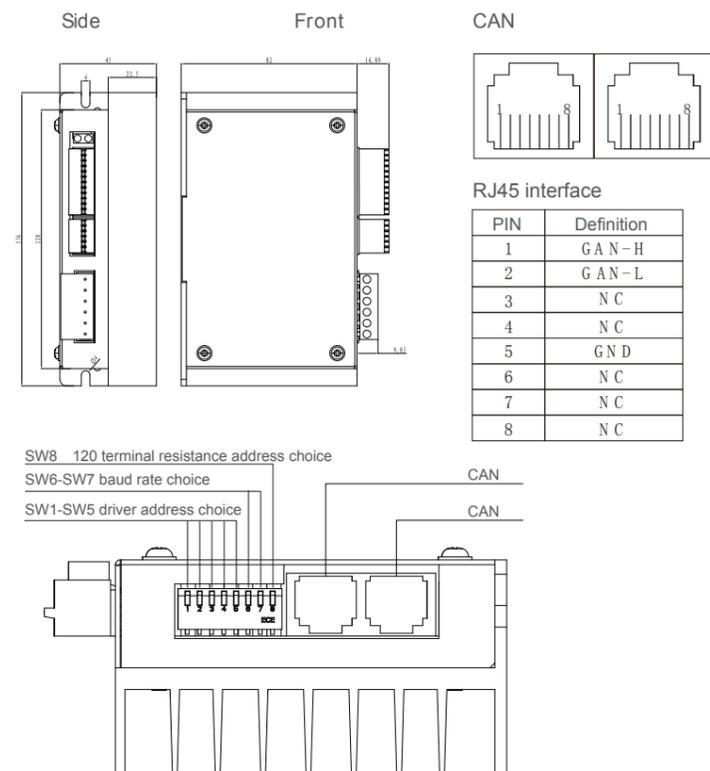
SSD2505PC takes the advantages of 32-bit DSP control technology and power angle control technology, maximum speed reaches more than 3000rpm. It's high-speed torque attenuation is much lower than ordinary open-loop stepper drive, which can greatly enhance the high-speed performance and torque efficiency, and reduce motor heating/vibration, thus to enhancing machine's efficiency and accuracy.

SSD2505PC integrated with bus communication and uniaxial controller, equipped with CAN-Bus interface, and support standard CANopen CiA301 and CiA402 protocol.

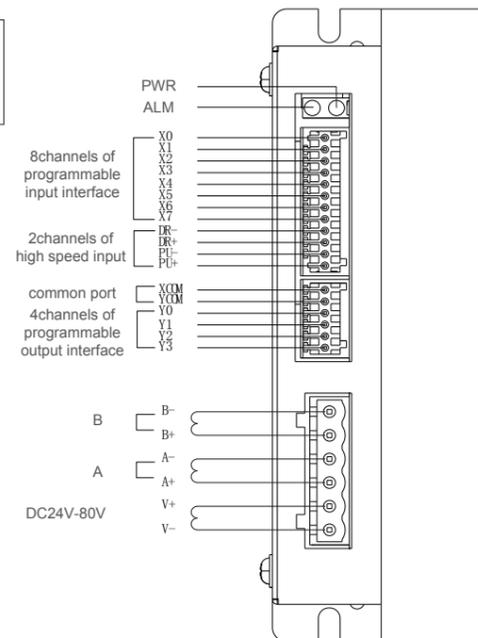
It has 2 photoelectric isolated programmable high-speed differential input terminals, 5 photoelectric isolated programmable input terminals and 3 photoelectric isolated output terminals. With those multiple input/output terminals, it's used to carry out current setting, position control, speed control, home position return and other uniaxial motion control.

SSD2505PC is particularly suitable for long distance, strong interference environment, and multiple motor control applications. Since it has uniaxial control function, users don't need to purchase controller anymore, thus greatly reduce costs.

## Installation Dimensions (mm)



## Driver Connection



## Terminal Resistance Setting

120 choice of terminal resistance	SW8
invalid	OFF
valid	ON

## COM Baud Rate Setting

baud rate	SW7	SW6
9600(default)	ON	ON
19200	ON	OFF
38400	OFF	ON
115200	OFF	OFF

## COM address setting

add.	custom	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW 5	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW 4	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON							
SW 3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

add.	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
SW 5	ON	ON														
SW 4	OFF	ON	ON													
SW 3	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW 2	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW 1	OFF	ON	OFF	ON												

## Terminal Introduction

Mark	Function	Specification
PWR	Power indicator	Light on once power on
ALM	alarm light	Over-current, flash one time; Over-voltage, flash twice; Under-voltage, flash three times; EEPROM/EEPROM error, flash four times;
X0-X7	8 channels of programmable input	Support NPN & PNP wiring modes, requires the pulse width is bigger than 10ms/10ms.
DR-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
DR+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
PU-		Effects on falling edge. Input resistance 220Ω. Requirements: low level 0-0.5V, high level 4-5V, pulse width>2.5μs
PU+		+5V~+24V can drive, must add resistance on PU- to control current if the voltage is higher than +5V.
XCOM		Support NPN & PNP wiring modes.
YCOM		Support NPN & PNP wiring modes.
Y0-Y3	4 channels of programmable output	
V+	power+	DC 24-80V
V-	power-	
A+ A-	Motor connection	
B+ B-		

# YSS57-P Series Integrated Stepper motor



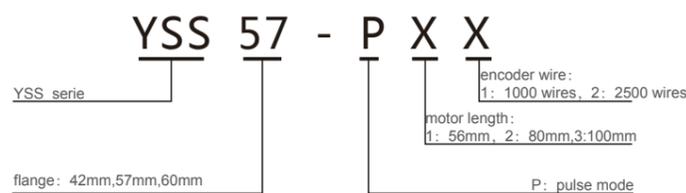
## Feature:

- 32 bit DSP; build in position and alarm output to monitor and control motor;
- Voltage: DC24-50V, 16-class;
- Max pulse frequency up to 400KHz;
- Small torque deduction; speed up to 3000rpm;
- Auto current deduction, lower vibration, heat and voice;
- Single/double pulse available;
- Pulse+direction control;
- Perfect high speed and rigidity performance.

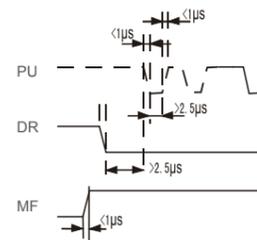
## Description

YSS57-P series integrated stepper motors applies in new 32 bit of DSP control technology, its max speed up to 3000rpm. And its torque reduction under high speed is much lower than that of open loop drivers, which can greatly improve stepper motor's high speed performance and machine's processing precision and efficiency. The current control technology, based on load, can effectively reduce motor heat to prolong the motor's life. The built-in INPOS and alarm signal are used to monitor and control. And the over-tolerance alarm of position protects the safe work of processing equipments.

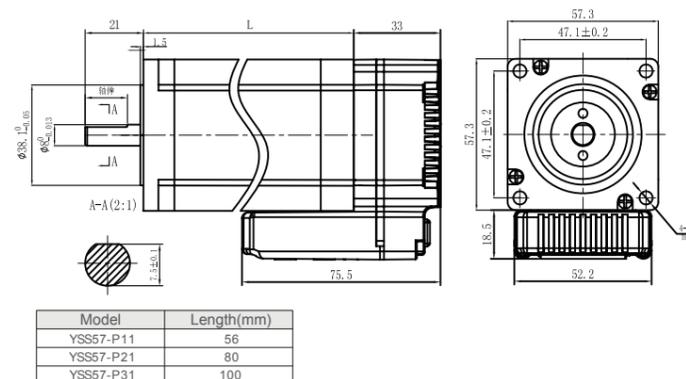
## Naming rule



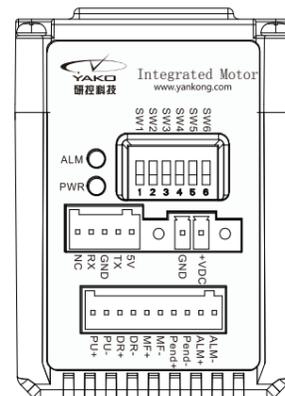
## Waveform sequence diagram of input



## Installation dimensions(Unit:mm)



## Driver connection



## Current Setting

PU/Rev	400	800	1600	3200	6400	12800	25600	51200	1000	2000	4000	5000	8000	10000	20000	40000
SW6	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW5	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW4	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW3	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

SW2 single/double pulse, OFF=PU&DR, ON=CW&CCW

SW1 motor rotatin direction: OFF=CW, ON=CCW

## Terminal Assignment

Mark	Function	Instruction
PWR	Power indicator	When power on, the green led lights on.
ALM	Alarm indicator	Flicker one time, means over-current or short circuit; flicker 2 times means over-voltage; flicker 3 times means under-voltage; flicker 5 times means alarm fault for EEPRO.
PU+	Pulse signal+	Connect with +24V or +5V signal power,it should connect with a resistor in PU- side if the voltage over 5V.
PU-	If SW2=OFF, it is PU- If SW2=ON, it is PU+	Effects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220 $\Omega$ ,Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
DR+	Direction signal+	Connect with +24V or +5V signal power,it should connect with a resistor in D2- side if the voltage over 5V.
DR-	If SW2=OFF, it is direction signal If SW2=ON, it is PU-	Used to change motor direction. Built-in resistance 220 $\Omega$ .Requirements: low level is 0-0.5V,high level 4-5V, ,width>2.5us. E33ects on falling edge, the motor moves one step as the pulse input change from high to low. built-in input resistance 220s,Requirements: low level 0-0.5V,high level 4-5V,the pulse width>2.5us.
MF+	Positive optoelectronic of input signal	Connect with +24V or +5V signal power,it should connect with a resistor in M2- side if the voltage over 5V. If cut off motor current, the motor is free and all the alarm will be clear.
MF-	Motor free/alarm clear	
Pend+	Positive inpos signal output	When driver completes the setting pulse, INPOS is valid. Pend+ connects with upper resistor to positive, while ALM- connects to negative. Max driving current is 50mA.
Pend-	Negative inpos signal output	
ALM+	Positive alarm signal output	When alarm for over-current/voltage or for under-voltage, the alarm is valid. ALM+ connects with upper resistor to positive power, while ALM- connect to negative power. Max driving current is 50mA.
ALM-	Negative alarm signal output	
TX	RS232 COM	RS232 COM
RX	RS232 COM	
+VDC	Positive power	DC24-50V
GND	Negative power	

## Instruction

1. Input control signal level is 5V, if it's over 5V, users must connect resistor with it.
2. Don't beat motor when instal it.

## YSS57-C Series Integrated Stepper motor



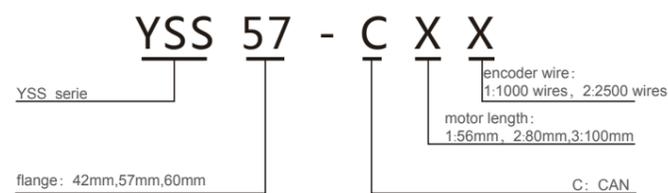
### Feature:

- 32 bit DSP;
- Supports CANopen and CiA402;
- Voltage: DC 24V~50V
- Max pulse frequency up to 400KHz;
- Small torque deduction; speed up to 3000rpm;
- Built-in INPOS and alarm output to help monitor and control;
- Auto current deduction, lower vibration, heat and voice, the efficiency 35% higher;
- Multi I/O ports with single axis control function;
- Perfect high speed performance and rigidity, which integrate servo and stepper's advantages

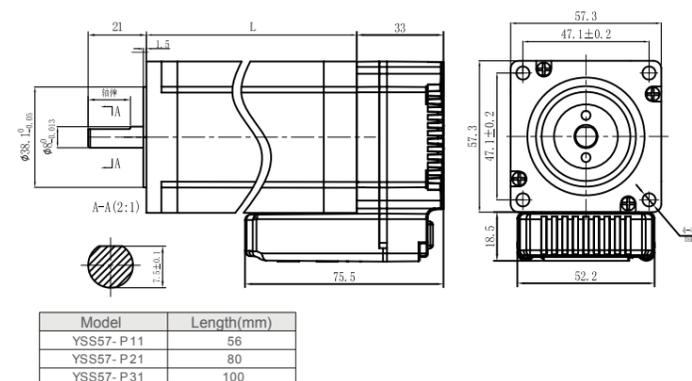
### Description

YSS57-C series integrated stepper motors applies in new 32 bit of DSP control technology, its max speed up to 3000rpm. And its torque reduction under high speed is much lower than that of open loop drivers, which can greatly improve stepper motor's high speed performance and machine's processing precision and efficiency. YSS57-C supports CANopen, meets CiA402 standard. Users can set driver parameters via fieldbus.

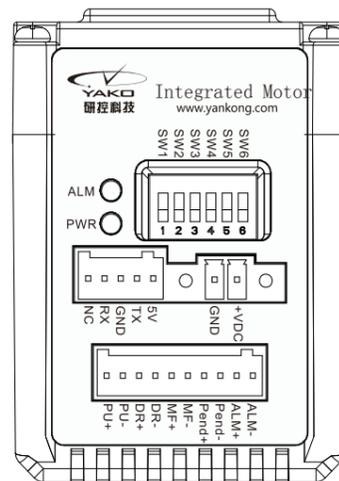
### Naming rule



### Installation dimensions(Unit:mm)



### Driver connection



### Current Setting

PU/Rev	Default	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
SW6	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	ON	ON						
SW5	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON
SW4	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON
SW3	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON

SW2 Baud Rate: OFF=1Mbps ON=Custom

SW1 Terminal Resistance: OFF=Invalid ON=Valid

### Terminal Assignment

Mark	Function	Instruction
PWR	Power indicator	When power on, the green led lights on.
ALM	Alarm indicator	Flicker one time means over-current; 2 times means over-voltage; 3 times means under-voltage; 4 times means EEPROM fault; 5 times means wrong communication.
X0-X6	7 channels of programmable input	Requires the effective level pulse width is over 10ms.
XCOM	COM input	Supports NPN and PNP.
YCOM	COM output	Supports NPN and PNP.
Y0-Y2	3 channels of programmable output	Users can set function of every port via CANopen.
V+	Positive power	DC 24-50V
V-	Negative power	

### Instruction

1. Input control signal level is 5V, if it's over 5V, users must connect resistor with it.
2. Don't beat motor when install it.

## 42mm Series YAKO 2 Phase Hybrid Stepper Motor



### General Specifications

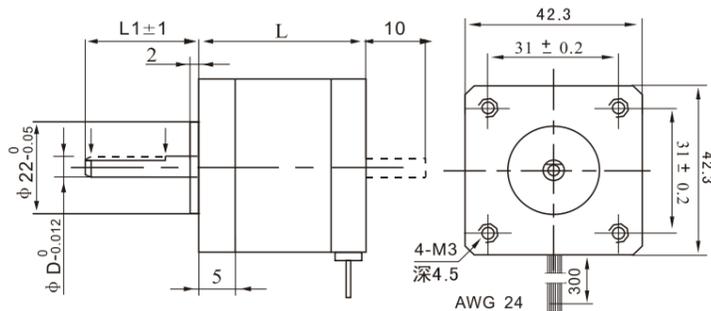
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK42HB38-02A	1.8	3.0	41	0.4	2.0	1.06	2.0	54	0.3	4
YK42HB47-02A		3.0	49	0.48	2.0	1.35	2.9	77	0.35	4
YK42HB60-02A		3.6	61	0.72	2.0	1.8	3.7	110	0.5	4

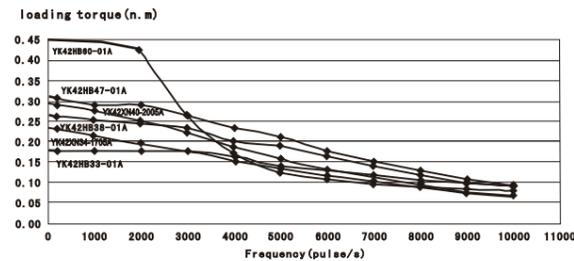
The above is standard sample, OEM/ODM is available.

### Dimension

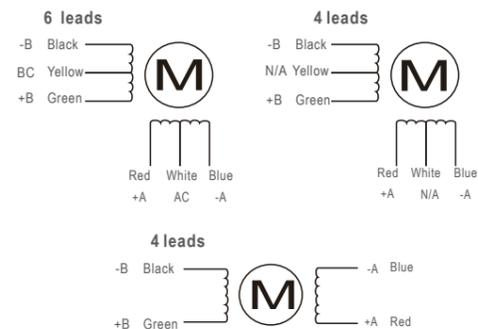


Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)
YK42HB38-02A	5.0	flat 0.5X15	24
YK42HB47-02A	5.0	flat 0.5X15	24
YK42HB60-02A	5.0	flat 0.5X15	24

### Frequency-torque Characteristics



### Connections



## 57mm Series YAKO 2 Phase Hybrid Stepper Motor



### General Specifications

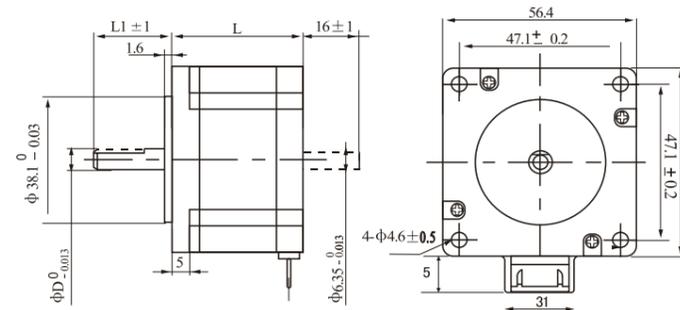
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK57HB56-03A	1.8	2.9	56	0.90	3.0	0.75	1.1	300	0.68	6
YK57HB76-03A		3.0	76	1.35	3.0	1.0	1.6	480	1.03	6
YK57HB56-04A		2.22	56	1.20	3.0	0.74	2.4	280	0.7	4
YK57HB76-04A		2.15	78	2.2	4.0	0.43	1.8	480	1.0	4
YK57HB80-04A		2.0	80	2.2	5.0	0.40	2.0	520	1.15	4

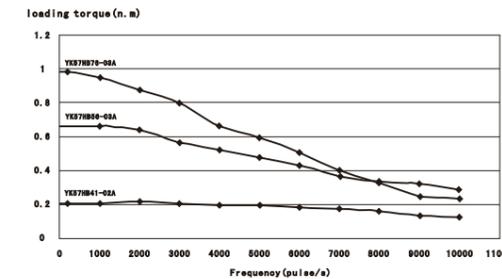
The above is standard sample, OEM/ODM is available.

### Dimension

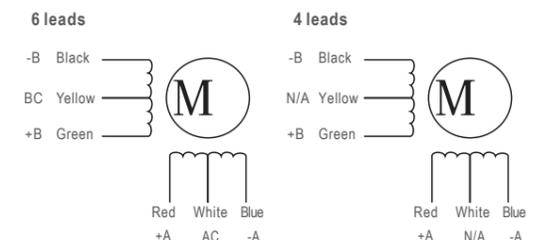


Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)
YK57HB56-03A	6.35	flat 0.5X15	20.6
YK57HB76-03A	6.35	flat 0.5X15	20.6
YK57HB56-04A	8	flat 0.5X15	20.6
YK57HB76-04A	8	flat 0.5X15	20.6
YK57HB80-04A	8	flat 0.5X15	20.6

### Frequency-torque Characteristics



### Connections



## 60mm Series YAKO 2 Phase Hybrid Stepper Motor



### General Specifications

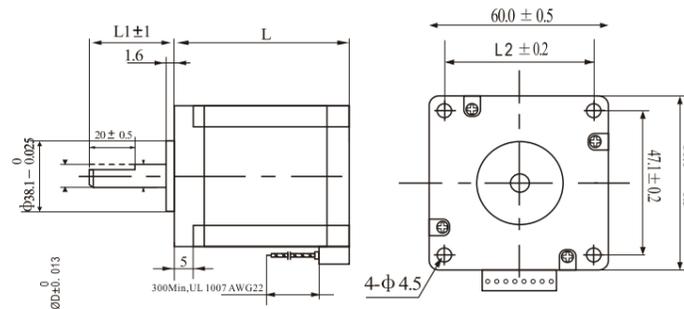
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK60HB56-03A	1.8	3.6	56	1.65	2.0	1.8	3.6	400	0.83	6
YK60HB65-03A		4.8	67	2.1	2.0	2.4	4.6	570	1.03	6
YK60HB86-04A		2.8	88	3.1	4.0	0.7	1.8	840	1.44	6
YK60HB65-05A		2.26	65	2.0	5.0	0.39	2.0	490	1.20	4
YK60HB86-05A		6.0	86	3.0	5.0	0.43	2.0	690	1.30	4

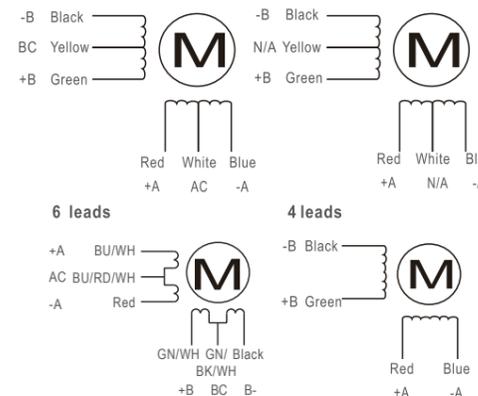
The above is standard sample, OEM/ODM is available.

### Dimension

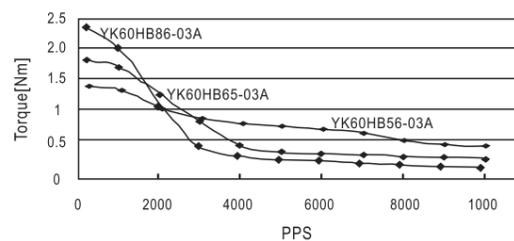


Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)	Pitch-Row L2(mm)
YK60HB56-03A	8.0	flat 0.5X20	24	47
YK60HB65-03A	8.0	flat 0.5X20	24	47
YK60HB86-04A	8.0	flat 0.5X20	24	47
YK60HB65-05A	8.0	flat 0.5X20	24	50
YK60HB86-05A	8.0	flat 0.5X20	24	50

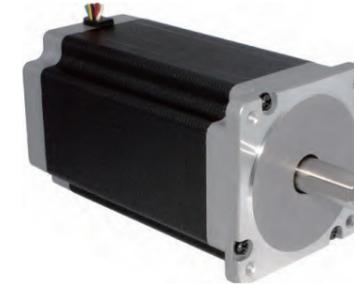
### Connections



### Frequency-torque Characteristics



## 86mm Series YAKO 2 Phase Hybrid Stepper Motor



### General Specifications

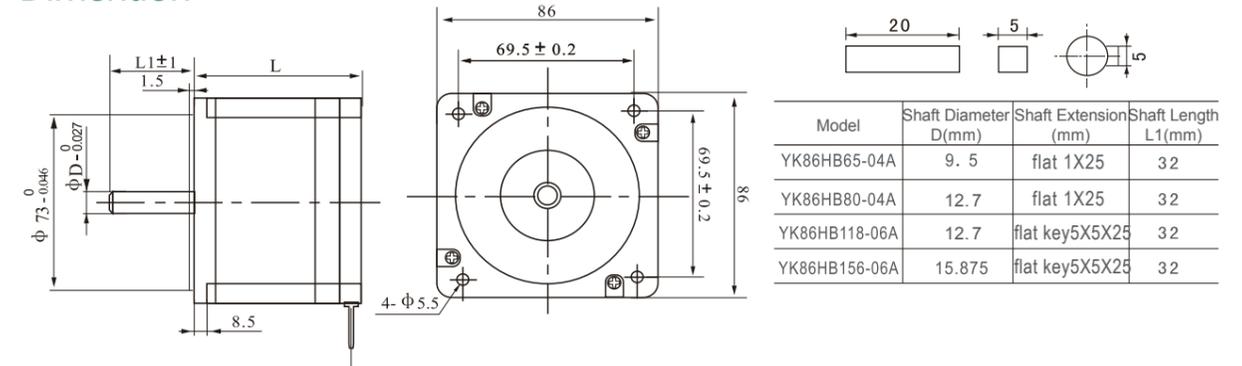
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK86HB65-04A	1.8	65	3.4	2.8	1.4	3.9	1000	1.8	8
YK86HB80-04A		80	4.6	4.2	0.75	3.4	1400	2.26	8
YK86HB118-06A		118	8.7	4.2	0.9	6.0	2700	3.67	8
YK86HB156-06A		156	12.2	4.2	1.25	8.0	4000	5.17	8

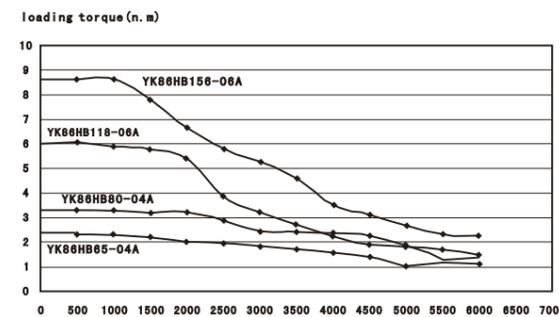
The above is standard sample, OEM/ODM is available.

### Dimension

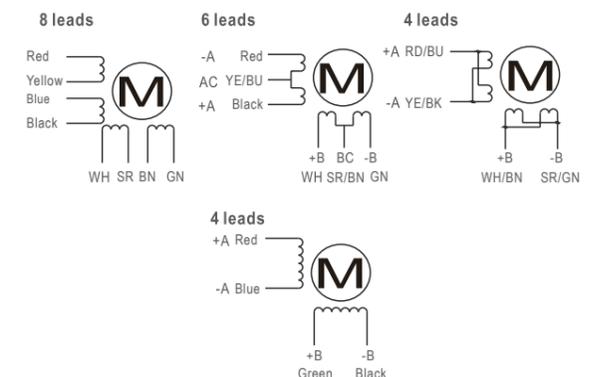


Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)
YK86HB65-04A	9.5	flat 1X25	32
YK86HB80-04A	12.7	flat 1X25	32
YK86HB118-06A	12.7	flat key5X5X25	32
YK86HB156-06A	15.875	flat key5X5X25	32

### Frequency-torque Characteristics



### Connections



## □110mm Series YAKO 2 Phase Hybrid Stepper Motor



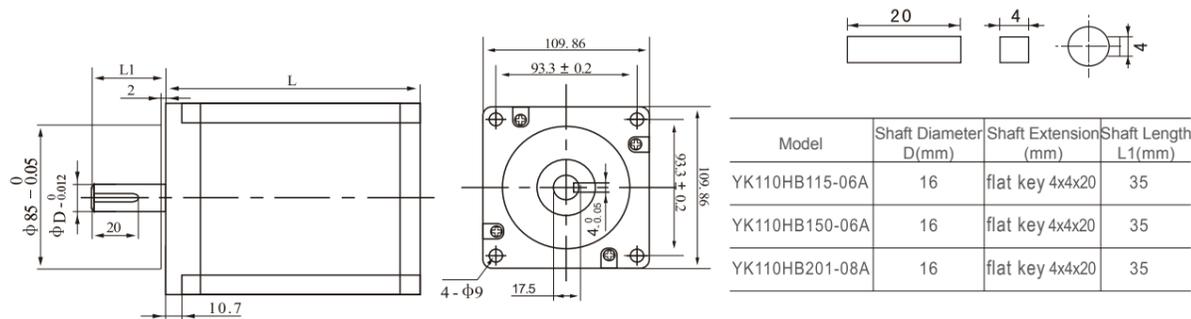
### General Specifications

Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

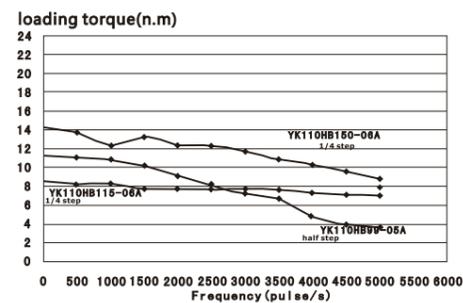
### Specifications

Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK110HB99-05A	1.8	99	10	5.0	0.72	9.8	5500	5.0	4
YK110HB115-06A		115	12	6.0	0.44	4.9	7200	5.93	4
YK110HB150-06A		150	21	6.5	0.8	15	10900	8.35	4
YK110HB201-08A		201	28	8.0	0.67	12	16200	11.7	4

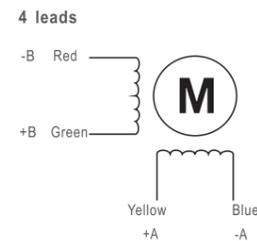
### Dimension



### Frequency-torque Characteristics



### Connections



## □130mm Series YAKO 2 Phase Hybrid Stepper Motor



### General Specifications

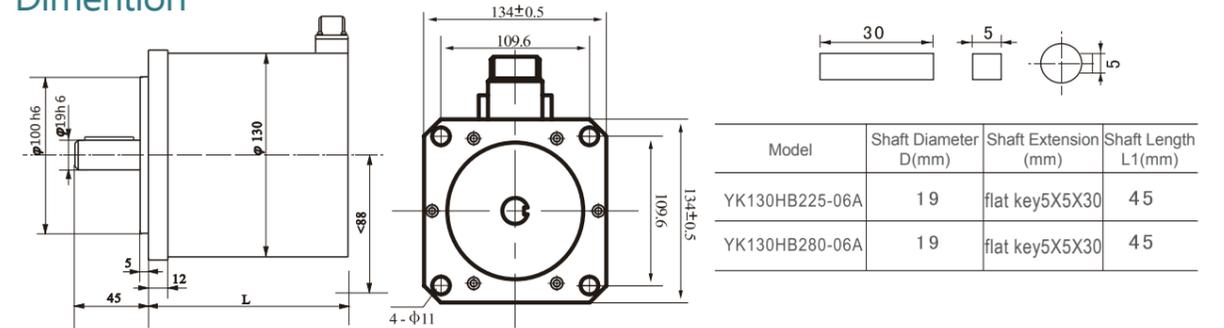
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

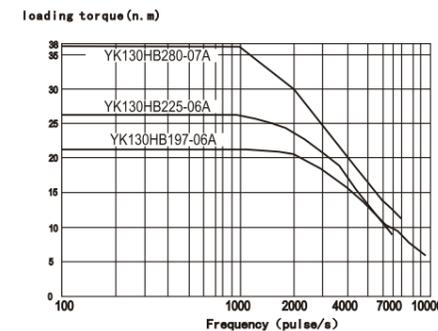
Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)
YK130HB225-06A	1.8	225	27	6.0	0.77	14	35000	17.3
YK130HB280-07A		280	37	7.0	0.64	11	45500	21.8

The above is standard sample, OEM/ODM is available.

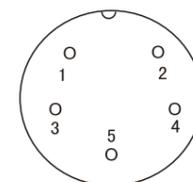
### Dimension



### Frequency-torque Characteristics



### Connections



Phase	A+	A-	B+	B-	GND
NO.	1	2	3	4	5

### □57mm Series YAKO 3 Phase Hybrid Stepper Motor



#### General Specifications

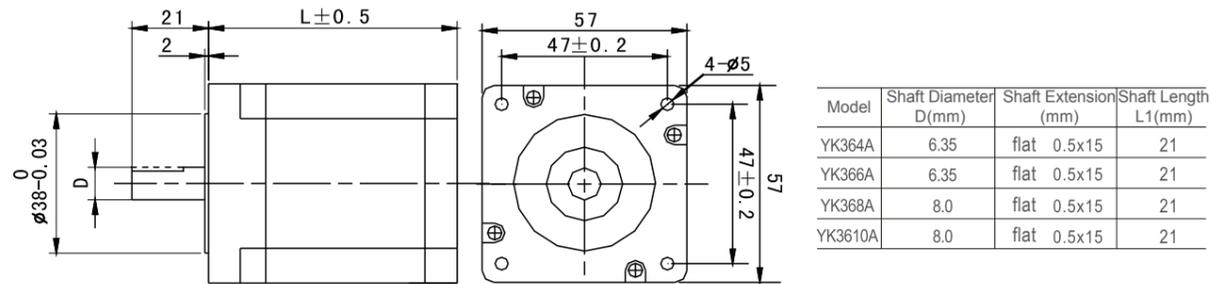
Step angle accuracy: 5%  
 Temperature: 80 C Max  
 Ambient Temperature: -20 C-+50 C  
 Insulation Resistance: 100M Ω Min 500VDC  
 Voltage endurance: 500V AC 1minute  
 Shaft Radial Play: Max0.06mm(450g)  
 Shaft Axial Play: Max0.08mm (450g)

#### Specifications

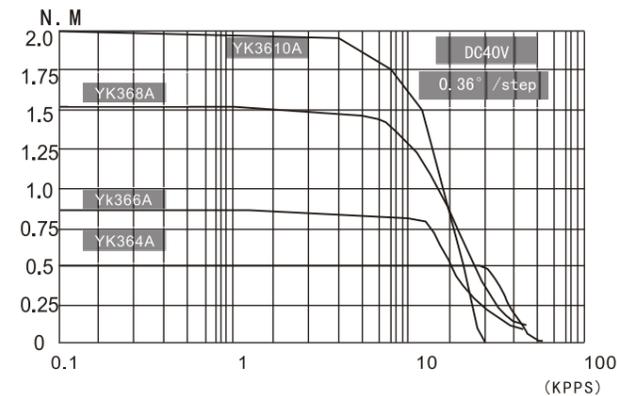
Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Matched Driver
YK364A	1.2	40.5	0.45	5.2	0.242	0.22	100	0.5	YKD3606M
YK366A		56	0.9	5.6	0.55	1.62	300	0.75	YKD3606M
YK368A		79	1.5	5.8	0.7	2.4	480	1.1	YKD3606M
YK3610A		102	2.0	5.8	0.376	0.5	530	1.57	YKD3606M

The above is standard sample, OEM/ODM is available.

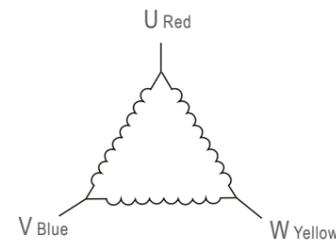
#### Dimension



#### Frequency-torque Characteristics



#### Connections



### □86mm Series YAKO 3 Phase Hybrid Stepper Motor



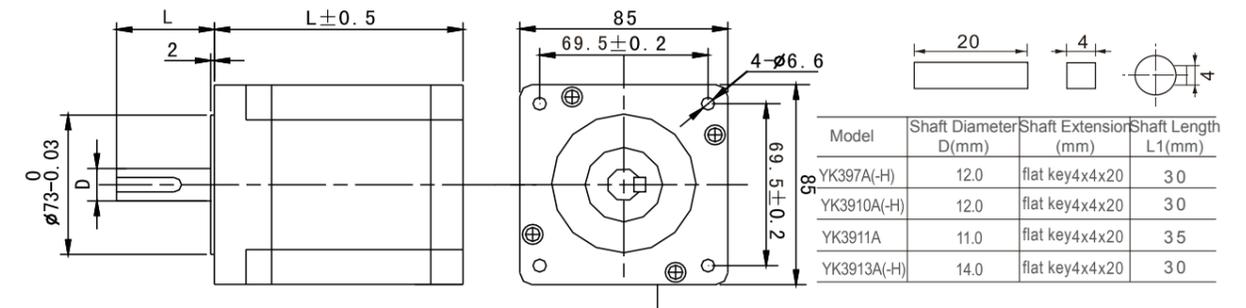
#### General Specifications

Step angle accuracy: 5%  
 Temperature: 80 C Max  
 Ambient Temperature: -20 C-+50 C  
 Insulation Resistance: 100M Ω Min 500VDC  
 Voltage endurance: 500V AC 1minute  
 Shaft Radial Play: Max0.06mm(450g)  
 Shaft Axial Play: Max0.08mm (450g)

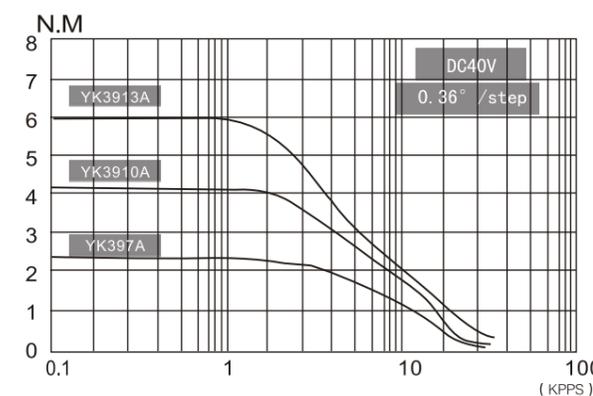
#### Specifications

Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Matched Driver
YK397A-H	1.2	69	2.26	1.75	5.6	21	1120	1.65	YKD3522M
YK397A		69	2.0	5.8	0.5	0.9	1320	2.0	YKD3608MH
YK3910A-H		97	4.0	2.0	4.65	14.6	2400	3.0	YKD3522M
YK3910A		97	4.0	5.8	0.7	1.5	2400	3.0	YKD3608MH/YKD3522M
YK3911A		105	4.2	4.0	1.35	6.7	3500	4.1	YKD3608MH/YKD3522M
YK3913A-H		127	6.78	3.0	6.85	39	3300	4.0	YKD3522M
YK3913A		127	6.78	5.8	1.06	6.37	3300	4.0	YKD3608MH/YKD3522M

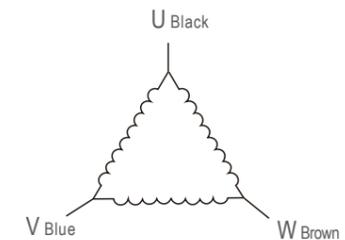
#### Dimension



#### Frequency-torque Characteristics



#### Connections



## □110mm Series YAKO 3 Phase Hybrid Stepper Motor



### General Specifications

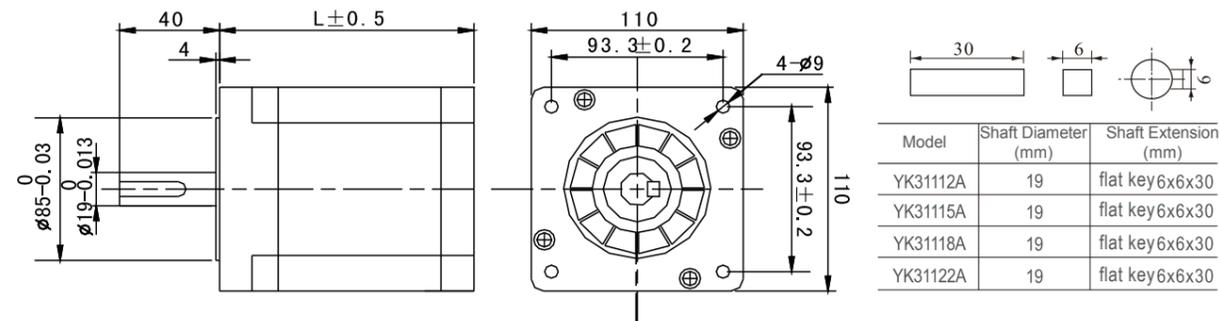
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

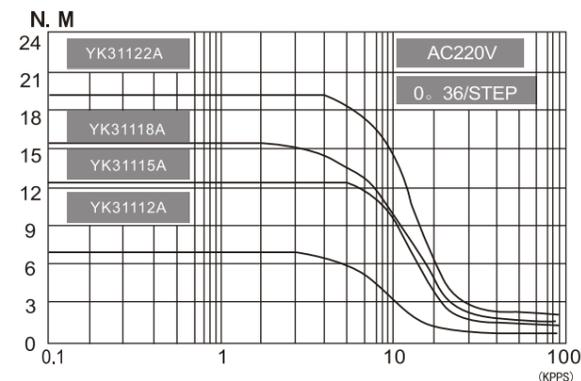
Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Matched Driver
YK31112A	1.2	124.5	8.0	3.0	1.25	4.49	6000	5.0	YKD3722M
YK31115A		162	12	3.5	1.89	8.34	9720	6.4	YKD3722M
YK31118A		182	16	4.0	1.89	8.73	13560	9.0	YKD3722M
YK31122A		216	20	4.5	1.859	7.26	17400	11.1	YKD3722M

The above is standard sample, OEM/ODM is available.

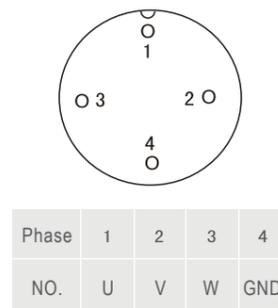
### Dimension



### Frequency-torque Characteristics



### Connections



## □130mm Series YAKO 3 Phase Hybrid Stepper Motor



### General Specifications

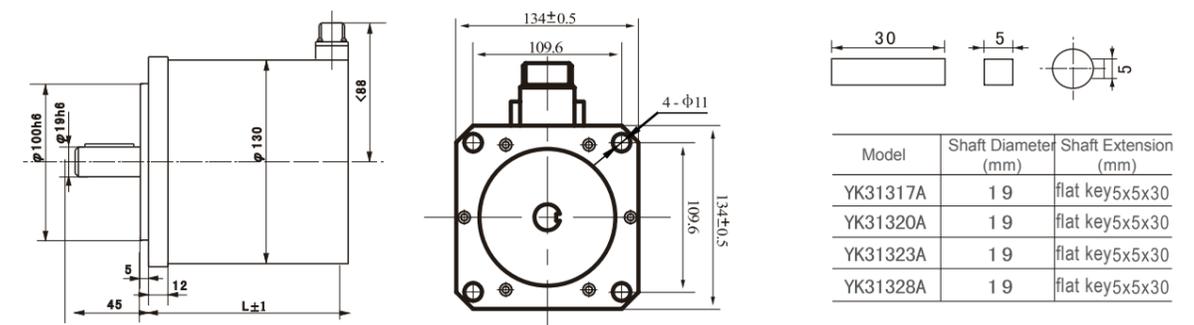
Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

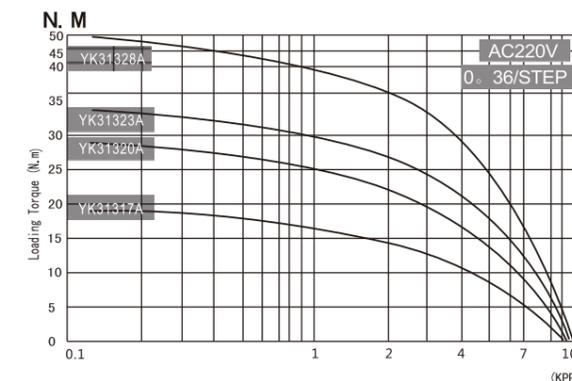
Model	Step Angle (°)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Matched Driver
YK31317A	1.2	168	23	5.0	1.859	7.26	25000	13.2	YKD3722M
YK31320A		197	30	5.0	1.1	4.9	30000	16	YKD3722M
YK31323A		225	36	6.0	2.8	17.9	35000	18.35	YKD3722M
YK31328A		280	50	6.0	3.3	21.52	45500	22.8	YKD3722M

The above is standard sample, OEM/ODM is available.

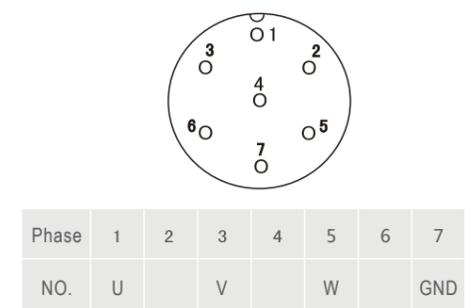
### Dimension



### Frequency-torque Characteristics



### Connections



## SSD2505M Close-loop Driver



### Feature

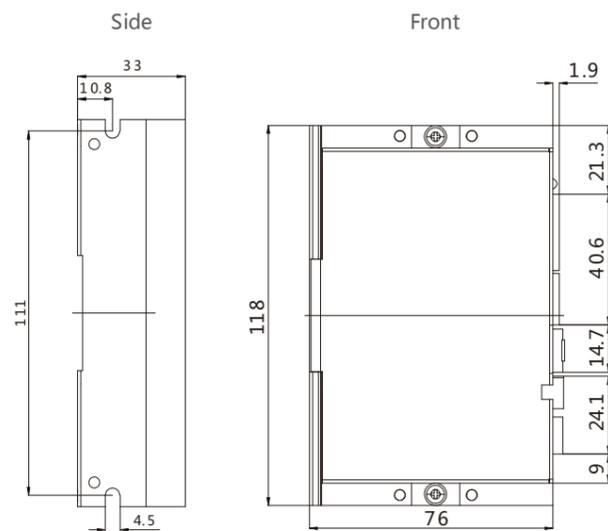
- 32 bit DSP control technology
- 16 constant-torque microstep settings, 200 microsteps the highest
- 500Kpps pulse response frequency
- Input voltage range: DC24~50V
- Less torque attenuation, with 3000rpm efficient working speed
- Position and warning output signal for easy monitoring and control
- Current intelligent adjust to reduce vibration, noise and heat, increased 35% efficiency
- Single and double pulse selection, default setting: pulse+direction control
- Excellent high-speed performance and rigidity, perfectly integrated the advantages of servo and stepper

### Description

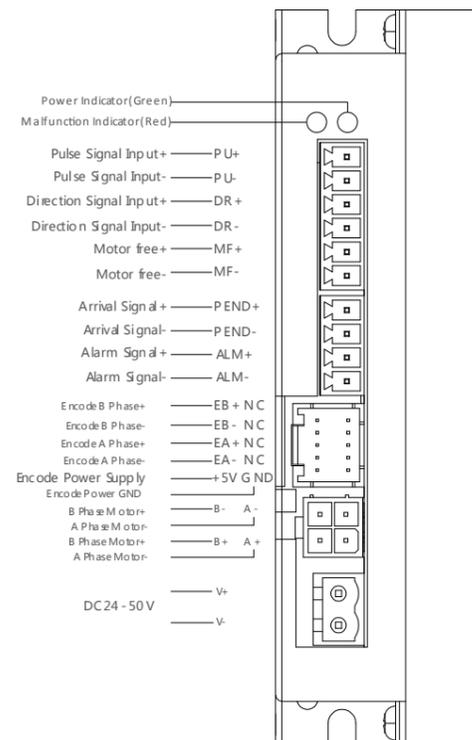
SSD2505M takes the advantages of 32-bit DSP control technology and power angle control technology, maximum speed reaches more than 3000rpm. It's high-speed torque attenuation is much lower than ordinary open-loop stepper drive, which can greatly enhance the high-speed performance and torque efficiency, and reduce motor heating/vibration, thus to enhancing machine's efficiency and accuracy.

The use of load-based current control technology can effectively reduce motor heat, extend motor life. The position and warning output signal will assist host computer to monitor and control. And the position warning function ensures safe operation of processing machine.

### Installation Dimensions (mm)



### Driver Connection



## SSD2505M Microstep Setting

Microstep	2	4	8	16	32	64	128	256	512	1000	2000	4000	8000	16000	32000	64000
PU/Rev	Default (400)	800	1600	3200	6400	12800	25600	51200	1000	2000	4000	8000	16000	32000	64000	128000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW7	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW6	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF	ON	ON	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF
SW4	Resolved															
SW3	Out-of-tolerance alarm 0FF=90°, 0N=360															
SW2	Motor rotation direction 0FF=CW, 0N=CCW															
SW1	Single/double pulse 0FF=PU&DR, 0N=CW&CCW															

## SSD2505M Motor Selection

Model No.	Voltage	Max. Current	Motor Encoder	
SSD2505M-C011	DC(24-50V)	2.3A	YK242EC51E1	YK242EC67E1
SSD2505M		5A	YK257EC56E1	YK257EC76E1
SSD2505M-C531		5A	YK257EH76E1	
SSD2505M-C231		5.8A	YK260EC86E1	

## Terminal Introduction

Mark	Function	Specification
PWR	Power Indicator	When power on, the green LED lights
ALM	Malfunction Indicator	Flicker 1 time:Over-current or short-circuit;Flicker continuously two times:Over-voltage;Flicker continuously 3 times:Under-voltage;Flicker continuously 5 times:tracking error or overproof.
PU+	Input signal photoelectric isolate+	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.
PU-	SW1=OFF PU is Pulse Signal SW1=ON PU is clockwise pulse signal	Effects on falling edge ,motor runs one step as pulse input change from high to low.Input resistance is 220Ω.Requirement:input low:0-0.5V,input high:4-5V , pulse width>2.5μs
DR+	Direction input signal pulse +	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.
DR-	SW1=OFF PU is Pulse Signal SW1=ON PU is CCW Pulse signal	Use it to change the direction. Input resistance is 220Ω. Requirement:low level:0-0.5V,high level:4-5V
MF+	Input signal photoelectric isolate+	+5V is standard signal input voltage.Add a resistor to shift to 24V input voltage.
MF-	Motor Free Signal -	When effects, it cut off motor current, the driver stops working and sets the motor free.
Pend+	Arrival Output Input +	When driver finished input pulse directive,and Arrival signal effective.Pend+ connect pull-up resistor to power supply positive,Pend- connect with power supply negative. Max drive current is 50mA.
Pend-	Arrival Output Input -	
ALM+	Arrival Signal Input +	When Over-current,over-voltage,low-voltage or error happens,Alarm Signal is effective. ALM+ connect with pull-up resistor to power supply positive and ALM- connect with Power supply negative.
ALM-	Arrival Signal Input -	
EB+/EB-	Encoder B phase input +/-	Encoder B phase input +/-
EA+/EA-	Encoder A phase input +/-	Encoder A phase input +/-
VCC	Encoder Power Supply	The 5V power supply for Encoder.
EGND	Encoder GND	Encoder Ground.
+A,-A +B,-B	Motor Connection	

## SSD2608H Close-loop Driver



### Feature

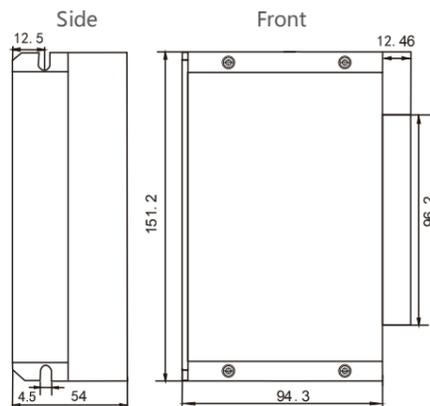
- 32 bit DSP control technology
- Digital and analog combination with advanced power angle close-loop control
- Current automatically change according to load
- 16 constant-torque microstep settings, 200 microsteps the highest
- Suitable for 57~86mm (NEMA 23~34) close-loop motor
- Photoelectric isolated signal input/output, high anti-interference ability
- 200Kpps pulse response frequency
- Input voltage range: DC24~80V/ AC20~80V/DC30~110V
- Fault protection: over current, over voltage, low voltage protection, position warning
- Small size: 152\*95\*54mm, 0.5kg

### Description

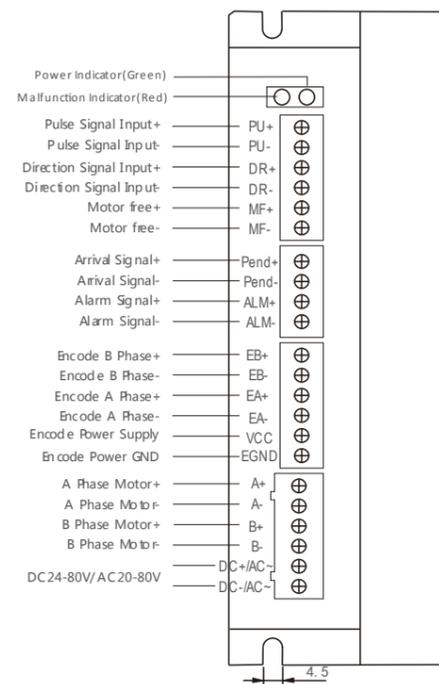
SSD2608H takes the advantages of 32-bit DSP control technology and power angle control technology, maximum speed reaches more than 3000rpm. It's high-speed torque attenuation is much lower than ordinary open-loop stepper drive, which can greatly enhance the high-speed performance and torque efficiency, and reduce motor heating/vibration, thus to enhancing machine's efficiency and accuracy.

The use of load-based current control technology can effectively reduce motor heat, extend motor life. The position and warning output signal will assist host computer to monitor and control. And the position warning function ensures safe operation of processing machine.

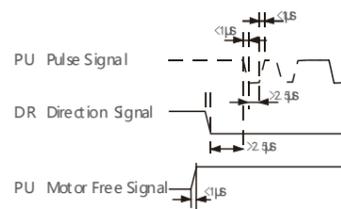
### Installation Dimensions (mm)



### Driver Connection



### Input Signal Timing Diagram



## SSD2608H Microstep Setting

Microstep	2	4	8	16	32	64	128	256	5	10	20	25	40	50	100	200
PU/Rev	400	800	1600	3200	6400	12800	25600	51200	1000	2000	4000	5000	8000	10000	20000	40000
SW8	ON	ON	ON	ON	ON	ON	ON	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
SW6	ON	ON	ON	ON	OFF	OFF	OFF	OFF	ON	ON	ON	ON	OFF	OFF	OFF	OFF
SW5	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF	ON	OFF

- SW4 Reservation
- SW3 Position Error Value: OFF=90°, ON=360°
- SW2 Motor Rotate Direction: OFF=CW, ON=CCW
- SW1 Single/Double Signal: OFF=PU&DR, ON=CW&CCW

## SSD2608H Motor Selection

Model No.	Voltage	Max. Current	Matched Motors	Motor Encoder
SSD2608H	AC(20-80V)	6A	60	YK260EC86C1
			86	YK286EC80C1 YK286EC118A1 YK286EC118B1
	DC(30-110V)			YK286EC156B1 YK286EC156C1

## Terminal Introduction

Mark	Function	Specification
PWR	Power Indicator	When power on, the green LED lights
ALM	Malfunction Indicator	Flicker 1 time: Over-current or short-circuit; Flicker continuously two times: Over-voltage; Flicker continuously 3 times: Under-voltage; Flicker continuously 5 times: tracking error or overproof.
PU+	Input signal photoelectric isolate+	+5V is standard signal input voltage. Add a resistor to shift to 24V input voltage.
PU-	SW1=OFF PU is Pulse Signal SW1=ON PU is clockwise pulse signal	Effects on falling edge, motor runs one step as pulse input change from high to low. Input resistance is 220Ω. Requirement: input low: 0-0.5V, input high: 4-5V, pulse width > 2.5μs
DR+	Direction input signal pulse +	+5V is standard signal input voltage. Add a resistor to shift to 24V input voltage.
DR-	SW1=OFF PU is Pulse Signal SW1=ON PU is CCW Pulse signal	Use it to change the direction. Input resistance is 220Ω. Requirement: low level: 0-0.5V, high level: 4-5V
MF+	Input signal photoelectric isolate+	+5V is standard signal input voltage. Add a resistor to shift to 24V input voltage.
MF-	Motor Free Signal -	When effects, it cut off motor current, the driver stops working and sets the motor free.
Pend+	Arrival Output Input +	When driver finished input pulse directive, and Arrival signal effective. Pend+ connect pull-up resistor to power supply positive, Pend- connect with power supply negative. Max drive current is 50mA.
Pend-	Arrival Output Input -	
ALM+	Arrival Signal Input +	When Over-current, over-voltage, low-voltage or error happens, Alarm Signal is effective. ALM+ connect with pull-up resistor to power supply positive and ALM- connect with Power supply negative.
ALM-	Arrival Signal Input -	
EB+/EB-	Encoder B phase input +/-	Encoder B phase input +/-
EA+/EA-	Encoder A phase input +/-	Encoder A phase input +/-
VCC	Encoder Power Supply	The 5V power supply for Encoder.
EGND	Encoder GND	Encoder Ground.
+A, -A +B, -B	Motor Connection	<p>4 leads</p>

# MS-S3 Servo-stepper Driver



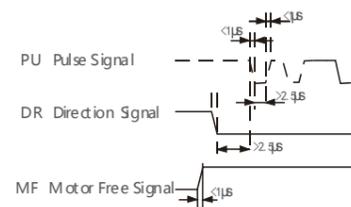
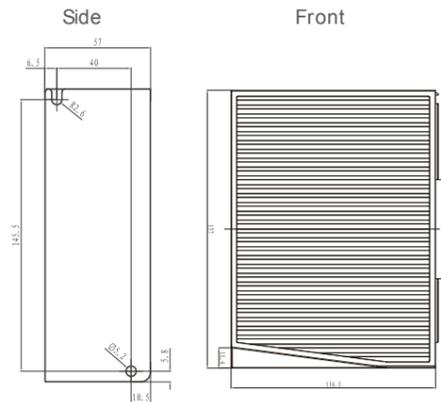
## Feature

- 32 bit DSP control technology
- Digital and analog combination with advanced power angle close-loop control
- Current automatically change according to load
- Microstep settings: continuously changeable from 400 to 60,000 pulse per round
- Suitable for 86mm (NEMA 34) close-loop motor
- Photoelectric isolated signal input/output, high anti-interference ability
- 200Kpps pulse response frequency
- Input voltage range: AC24~80V
- Fault protection: over current, over voltage, low voltage protection, position warning
- Six-digit LED display, user friendly for setting and monitoring

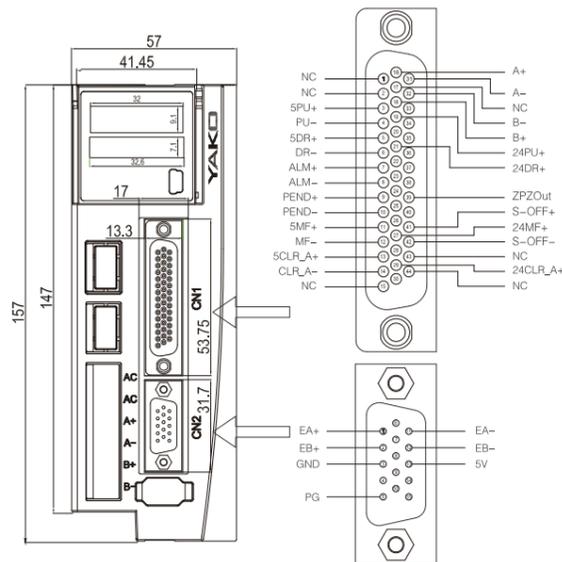
## Description

MS-S3 series servo-stepper drive is the latest technology of YAKO. It combines 32-bit DSP motor control technology and power angle control technology, thus completely solved the problem of losing step.

## Installation Dimensions (mm)



## Driver Connection



## Electrical Indicators

Parameter	MS-S3			Unit
	Min value	Typical value	Max. value	
Continuous output current	0	—	6.5	A
Input power voltage	30	70	80	Vac
Logic input current	7	10	20	mA
Pulse frequency	0	—	200	kHz
Insulation resistance	500	—	—	MΩ

## Terminal Introduction

### • Power input terminal

Terminal No.	Symbol	Name	Instruction
1	AC	Power Input terminal	connect with AC4V~80V
2	AC		
3	A+	Motor current cables	connect with red motor wire
4	A-		connect with blue motor wire
5	B+		connect with green motor wire
6	B-		connect with black motor wire

## Matching Motors

Driver Model	Motor Model	Max. output torque
MS-S3	YK286EC80A1	4N.m
	YK286EC118A1	8N.m
	YK286EC156A1	12N.m

### • Encoder feedback terminal

Connect motor's encoder with driver through encoder cable which we offer.

## Definition of Control Signal Terminal

Terminal No.	Name	Specification	Remark
3	5PU+	Pulse input 5V+	Pulse input signal
4	PU-	Pulse input -	
19	24PU+	Pulse input 24V+	Direction input signal
5	5DR+	Direction input 5V+	
6	DR-	Negative direction input	Direction input signal
21	24DR+	Direction input 24V+	
11	5MF+	Motor free 5V+	Motor free input signal
12	MF-	Negative motor free input	
27	24MF+	Motor free 24V+	Motor free input signal
13	5CLR_A+	Over-error alarm clear input 5V+	
14	CLR_A-	Negative over-error alarm clear input	Over-error alarm clear signal
29	24CLR_A+	Over-error alarm clear input 24V+	

Terminal No.	Terminal Name	Specification	Remark
9	PEND+	Arrival output+	Arrival output signal
10	PEND-	Arrival output-	
7	ALM+	Positive alarm signal output	Alarm output signal
8	ALM-	Negative alarm signal output	
41	S-OFF+	S-OFF+, positive output of motor shaft	shaft control signal
42	S-OFF-	S-OFF-, negative output of motor shaft	
16	A+	Encoder A output+	Encoder pulse differential output signal
31	A-	Encoder A output-	
18	B+	Encoder B output+	
32	B-	Encoder B output-	
34	Z+	Encoder Z output+	
35	Z-	Encoder Z output-	
39	ZPZOout	ZPZOout, encoder Z output	

## Note

• MS-Sx has one 6-bit digital tube display, the driver will stop work and display the error code when the driver encounter some problem; and if several errors happen at the same time, it will display one by one, and it can save 10 latest errors in the driver"EEPROM.

# MS-L3 Hybrid Servo Driver



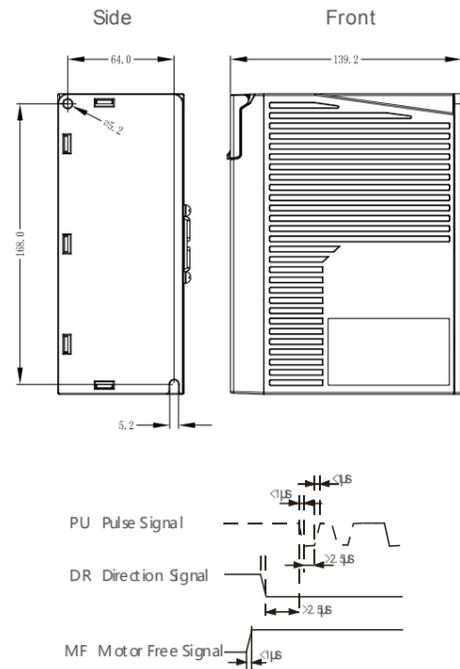
## Feature

- 32 bit DSP control technology
- Advanced lead angle and vector control algorithm;
- Current automatically change according to load
- Microstep settings: continuously changeable from 400 to 60,000 pulse per round
- Suitable for 86~110mm (NEMA 34~42) close-loop motor
- Photoelectric isolated signal input/output, high anti-interference ability
- 200Kpps pulse response frequency
- Input voltage range: AC220V
- Fault protection: over current, over voltage, low voltage protection, position warning
- Six-digit LED display, user friendly for setting and monitoring

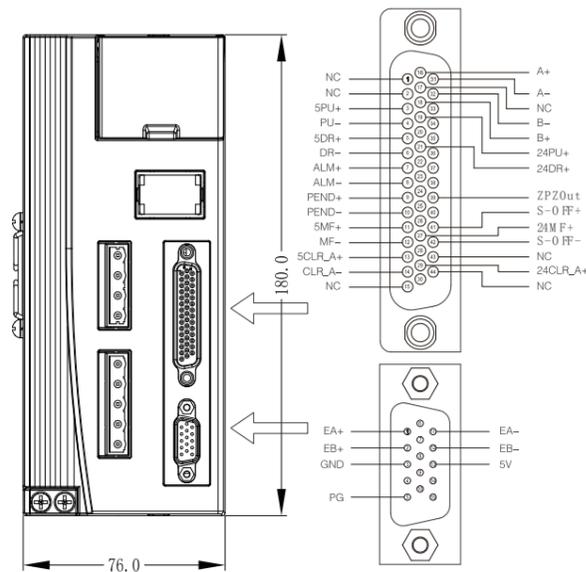
## Description

MS-L3 series servo-stepper drive is the latest technology of YAKO. It combines 32-bit DSP motor control technology and power angle control technology, thus completely solved the problem of losing step. MS-L3 increases high and low speed performance and torque utilization efficiency, effectively reduce motor heat, thus to enhance machine's processing efficiency/accuracy and reduce energy consumption. It has obvious advantage on cost compared with traditional AC servo system.

## Installation Dimensions (mm)



## Driver Connection



## Electrical Indicators

Parameter	MS-L3			
	Min value	Typical value	Max. value	Unit
Continuous output current	0	—	6.0	A
Input power voltage	150	220	240	Vac
Logic input current	7	10	20	mA
Pulse frequency	0	—	200	kHz
Insulation resistance	500	—	—	MΩ

## Terminal Introduction

### • Power input terminal

Terminal No.	Symbol	Name	Instruction
1	AC	Power Input terminal	connect with AC220V
2	AC		
3	BRK+	Brake resistor	Externally connect with brake resistor
4	BRK-		

## Matching Motors

Driver Model	Motor Model	Max. output torque
MS-L3	YK385EC127A1 YK385EC127B1	8N.m
MS-L3	YK3110EC140C1 YK3110EC140C1-S	12N.m
MS-L3	YK3110EC220C1 YK3110EC220C1-S	20N.m

### ■ Motor output terminal

Symbol	Name	Instruction
U	Driver output	Connect with motor's U,V,W
V		
W		
NC	NC	Resolved
PE	GND	GND

The driver outputs power to motor through U, V, and W terminals. The driver's U,V and W can only connect with motor's U,V,W resistance, cannot connect with AC. And the motor's U,V,W must connect with driver's U,V,W one by one, or the motor can't work normally.

## Definition of Control Signal Terminal

Terminal No.	Terminal Name	Instruction	Remark
3	5PU+	Pulse input 5V+	Pulse input signal
4	PU-	Negative pulse input	
19	24PU+	Pulse input 24V	Direction input signal
5	5DR+	Direction input 5V+	
6	DR-	Negative direction	Direction input signal
21	24DR+	Direction input 24V+	
11	5MF+	Motor free 5V+	Motor free input
12	MF-	Negative motor	
27	24MF+	Motor free 24V+	Motor free input signal
13	5SCLR_A+	over-error alarm clear input 5V+	
14	CLR_A-	Negative over-error alarm input	Over-error alarm clear signal
29	24CLR_A+	Over-error alarm clear input 24V+	

Terminal No.	Terminal Name	Instruction	Remark
9	PEND+	Positive arrival output signal	Arrival output signal
10	PEND-	Negative arrival output signal	
7	ALM+	Positive alarm output signal	Alarm output signal
8	ALM-	Negative alarm output signal	
41	S-OFF+	Motor brake control output+	shaft control signal output signal
42	S-OFF-	Motor brake control output-	
16	A+	Encoder A output+	Encoder pulse differential output signal
31	A-	Encoder A output-	
18	B+	Encoder B output+	
32	B-	Encoder B output-	
34	Z+	Encoder Z output+	
35	Z-	Encoder Z output-	
39	ZPZO	Encoder Z single output	

## Note

MS-L3 has one 6-bit digital tube display, the driver will stop work and display the error code when the driver encounter some problem; and if several errors happen at the same time, it will display one by one, and it can save 10 latest errors in the driver's EEPROM.

## 42mmYAKO 2 Phase Close-loop Stepper Motor



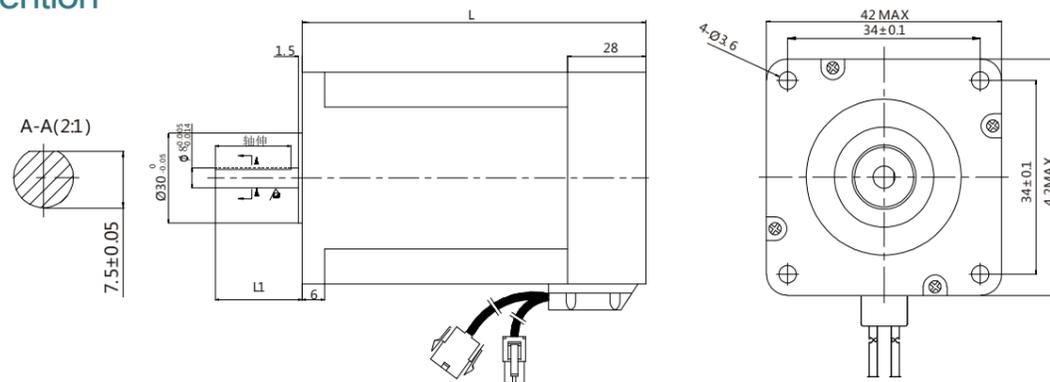
### General Specifications

Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)
YK242EC51E1	1.8	2.5	79	0.5	2.3	1.0	1.9	77	0.53
YK242EC67E1	1.8	3	95	0.7	2.3	1.4	3.1	115	0.67

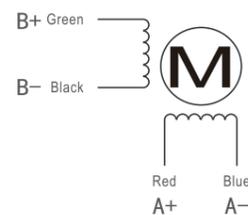
### Dimension



### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

### Connections



Model	Shaft Diameter	Shaft Extension	Shaft Length
YK242EC51E1	8	flat0.5X15	21
YK242EC67E1	8	flat0.5X15	21

### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

## 57mmYAKO 2 Phase Close-loop Stepper Motor



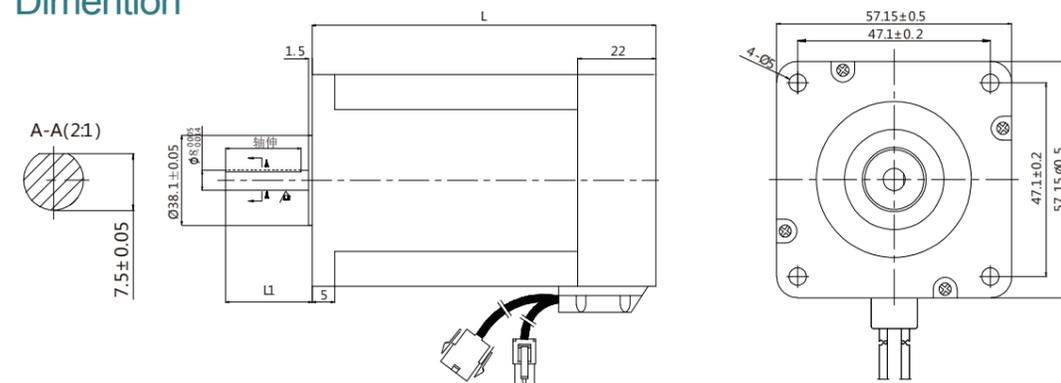
### General Specifications

Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)
YK257EC56E1	1.8	2.15	78	1.2	5.0	0.43	1.8	280	0.8
YK257EC76E1	1.8	2.15	98	2.0	5.0	0.4	1.8	480	1.15
YK257EC80E1	1.8	2.15	102	2.2	5.0	0.4	2.0	520	1.15
YK257EH76E1	~	2.15	98	1.5	5.0	0.44	2.4	480	1.15

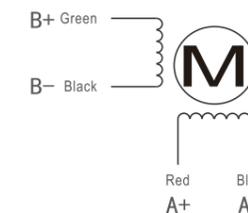
### Dimension



### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

### Connections



Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)
YK257EC56E1	8	flat 0.5X15	21
YK257EC76E1	8	flat 0.5X15	21
YK257EC80E1	8	flat 0.5X25	30
YK257EH76E1	8	flat 0.5X15	21

### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

## 60mmYAKO 2 Phase Close-loop Stepper Motor



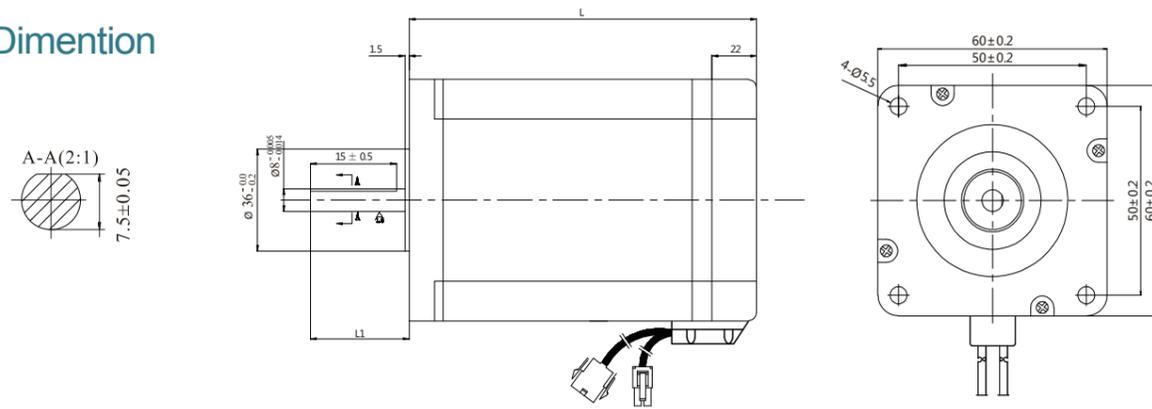
### General Specifications

Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)
YK260EC65E1	1.8	2.26	87	2.0	5.8	0.39	2.0	490	1.2
YK260EC86E1	1.8	2.26	108	3.0	5.0	0.50	2.0	690	1.3

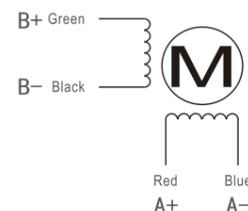
### Dimension



### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

### Connections



Model	Shaft Diameter	Shaft Extension	Shaft Length
YK260EC65E1	8	flat0.5X20	24
YK260EC86E1	8	flat0.5X20	24

### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

## 86mmYAKO 2 Phase Close-loop Stepper Motor



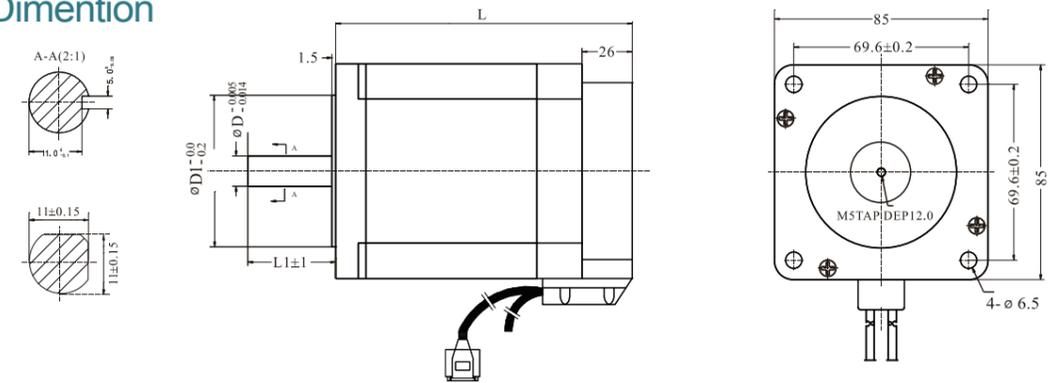
### General Specifications

Step angle accuracy:	5%
Temperature:	80 C Max
Ambient Temperature:	-20 C-+50 C
Insulation Resistance:	100M Ω Min 500VDC
Voltage endurance:	500V AC 1minute
Shaft Radial Play:	Max0.06mm(450g)
Shaft Axial Play:	Max0.08mm (450g)

### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK286EC80A1	1.8	3.0	106	8.0	6.0	0.5	6.5	3600	4.0	4
YK286EC118A1	1.8	2.45	144	8.0	6.0	0.44	3.73	3200	5.0	4
YK286EC156C1	1.8	2.45	182	12.0	6.0	0.45	5.20	4800	4.5	4

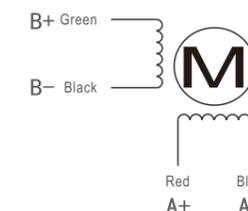
### Dimension



### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

### Connections



Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)	Center bore D1(mm)
YK286EC80A1	14	flat key 5X5X25	40	60
YK286EC118A1	14		40	60
YK286EC156C1	14		40	73

### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

### 86mmYAKO 3 Phase Close-loop Stepper Motor



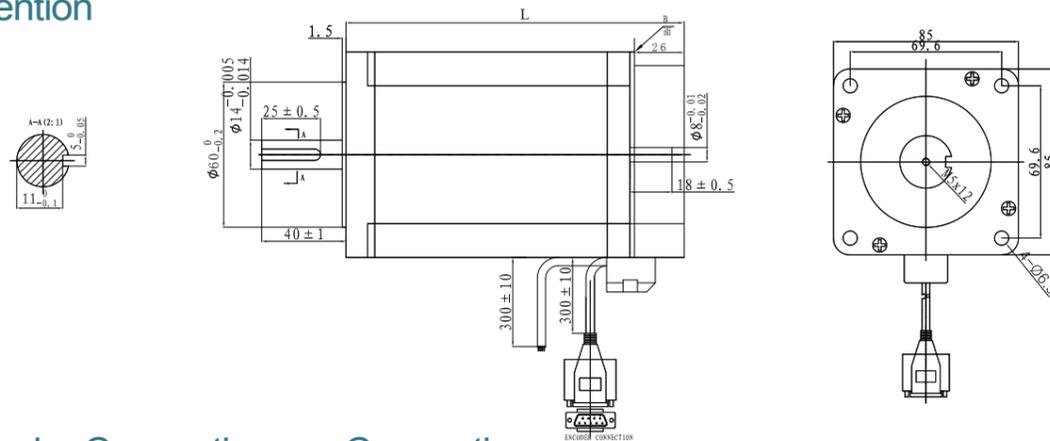
#### General Specifications

Step angle accuracy: 5%  
 Temperature: 80 C Max  
 Ambient Temperature: -20 C-+50 C  
 Insulation Resistance: 100M Ω Min 500VDC  
 Voltage endurance: 500V AC 1minute  
 Shaft Radial Play: Max0.06mm(450g)  
 Shaft Axial Play: Max0.08mm (450g)

#### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK386EC127A1	1.2	220	153	8.0	4.0	5.6	43	4056	4.26	4

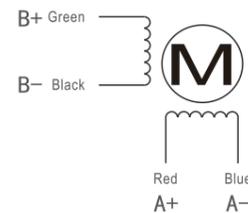
#### Dimension



#### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

#### Connections



Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)	Center bore (mm)
YK386EC127A1	14	平键5x5x25	40	60

#### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

### 110mmYAKO 3 Phase Close-loop Stepper Motor



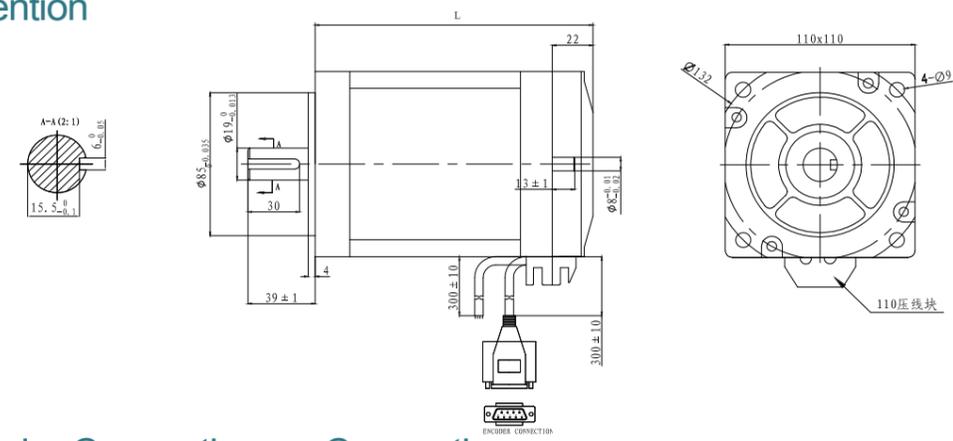
#### General Specifications

Step angle accuracy: 5%  
 Temperature: 80 C Max  
 Ambient Temperature: -20 C-+50 C  
 Insulation Resistance: 100M Ω Min 500VDC  
 Voltage endurance: 500V AC 1minute  
 Shaft Radial Play: Max0.06mm(450g)  
 Shaft Axial Play: Max0.08mm (450g)

#### Specifications

Model	Step Angle (°)	Voltage (V)	Length L(mm)	Holding torque (N.m)	Current (A/phase)	Resistance (Ω)	Inductance (mH)	Rotor inertia (g.cm <sup>2</sup> )	Weight (kg)	Motor Leads
YK3110EC140C1	1.2	220	161	12	4.2	1.2	13	9320	6.5	3
YK3110EC220C1	1.2	220	243	20	4.2	1.88	18	12510	10.4	3

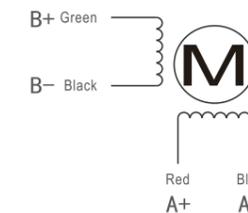
#### Dimension



#### Encoder Connection

Black	EGND
Blue/White	EA -
Yellow/White	EB -
Red	+5 VCC
Blue	EA +
Yellow	EB +

#### Connections



Model	Shaft Diameter D(mm)	Shaft Extension (mm)	Shaft Length L1(mm)	Center bore (mm)
YK3110EC140C1	19	flat key	39	85
YK3110EC220C1	19	6X6X30	39	85

#### Caution

- 1.Please connect motor and encoder exactly,or the motor will alarm.
- 2.Please don't knock the motor's back cover, or it will damage the encoder.

2006

YAKO was founded

YAKO started stepper driver mass production

2007

YAKO motion control series products launched into market

2008

YAKO was awarded as one of Top 5 Name Brand of Driver in China

2009

YAKO launched servo system

YAKO was awarded as National High-Tech Enterprise

2010

YAKO got Enterprise Software Certification

YAKO became one of the best suppliers of stepper driver in China

2011

YAKO factory was enlarged

YAKO Shanghai branch company and YAKO service center was enlarged

2012

YAKO established Marketing Center, R&D Center and Production Center

YAKO started Lean Production Management System to factory

2013

YAKO launched close-loop stepper motor and driver

YAKO launched servo-stepper driver

YAKO factory was enlarged

2014

YAKO announced a new high sales turnover

2015

YAKO was enlarged by Shenzhen Topband Co., Ltd. (stock code 002139)

2016

YAKO announced a new high sales turnover

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